YOUR STYLE. YOUR FLOOR.

BOEN

PRICE LIST/2018

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2018

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boen.com

DEAR CUSTOMER

A new exciting year is approaching, and I would like to give you a glimpse of what we have ahead of us in 2018.

Our Style Advisor concept has been successfully received by the market and together with an innovative and modern product portfolio, based on new and upcoming trends, we have strengthened our position as one of the leading brands within the hardwood flooring market.

To continue building our brand and to bring value for our customers I can promise that that we continuously focus on improvements in all we do.

Last year we introduced our unique ultra matt lacquered surface - Live Pure. I am glad to see that the market has responded extremely positive to this new and innovative surface. In addition to traditional marketing, with advertising in printed magazines, brochures and samples - we have been even more focused on digital marketing and have used this in a broader sense to reach the end consumer. The experience from this is very positive, and we will with certainty utilize this more in 2018.

It seems clear that others in our line of business are getting more focused on styles and trends. For me this is a clear evidence that the direction we have chosen is the right one and that we will stick with it.
Hopefully, together we can continue our development – in order to be even better than today!

We in BOEN are committed to keep following trends and market demands, this means for 2018 we can promise new products. "Essential" is a trend that holds a strong place in the market right now and to meet this demand, we have developed a range called "Handcrafted", these products highlight natural imperfections instead of hiding them. You will find "Handcrafted" products within almost all our Styles.

In order to make sure that the end consumer will get a perfect floor, we are working on updating our program of skirting and stair noses and together with our R&D department, we have developed a new and revolutionary production technique we call "Origami Tech" - inspired by the Japanese paper art Origami. The result is a new unique product, I am sure you will like it!

In 2017 we invested in a new production plant in Croatia and are continuing to invest and develop the facilities to become one of the most cutting edge production facilities in Europe. This allows BOEN to meet the growing volume demands.

We look forward to continue our journey with you,
and wish us all a successful 2018.

Best wishes

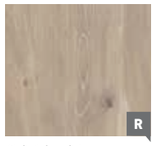
GEIR WÅLAND
President of the BOEN brand

WHAT'S NEW?

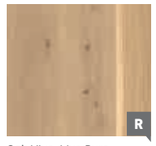
Every year BOEN aims to improve and renew its assortment. Our goal is to always be updated and inspiring. Thanks to our brilliant Product Development team, we are proud to present this year's news.

LIVE PURE ADDITIONS

The market has shown high interest in this amazing new surface treatment. Due to the growing trend for natural materials we feel Live Pure will become even more of a demand from our end-consumers. To ensure that we stay a leading company in this segment of the wooden flooring industry, we have some new and exciting additions that we are happy to present to you. The floor assortment for Live Pure oak has been further increased with the new addition of oak Vivo planks. Vivo gives you a rich spectre of colours, with the structure and elements of large knots. We also present new widths of 181 mm Andante and Animoso planks. We have two new Live Pure surfaces in the Finesse and Maxi formats, and we are also happy to introduce the brand new Oak Pale White, that should fit in well with consumers looking for very characteristic, yet light coloured floors.



Oak Pale White



Oak Vivo, Live Pure

Oak Nature, Live Pure

Oak Rustic, Live Pure

Oak Andante

Oak Animoso

Live Pure surfaces range

Oak Andante, Plank
Live Pure

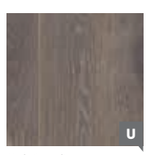
Oak Graphite, Plank

NEW BRUSHED SURFACES

We are now happy to introduce an improved brushing surface - that looks and feels smoother and more natural.

The technique consists of deep brushing, in a more distinguished way, which gives the floor more character. Our goal was to maintain existing colours and only improve the brushing, so there will be no colour changes, and with this technique we have completely eliminated the chance of splinters. You can find the new updated products in the pricelist marked with the "brushed" icon in the table.

Oak Barrel



Oak Graphite

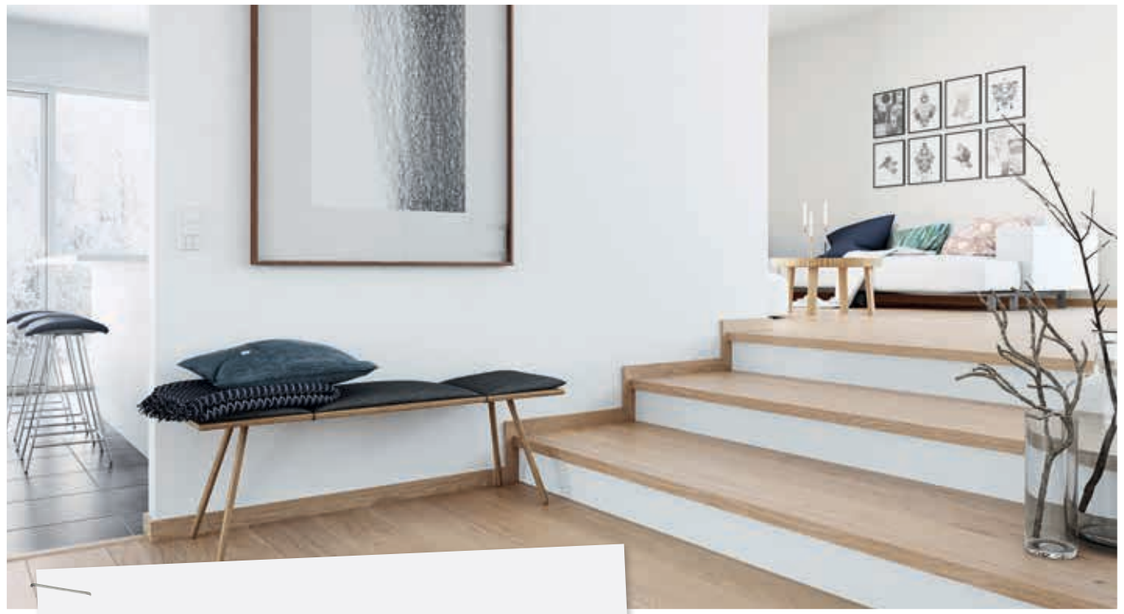
Oak Andante

Oak Finale

BOEN ORIGAMI TECH

STAIR NOSES

BOEN is proud to introduce our new stair nose production technology. It is inspired by the Japanese folding technique Origami, and has been given the name "Origami Tech". The technology combines the precision of the Origami technique with the stability and toughness of our parquet floors.



1. New round design
2. Improved edge strength
3. Fits all types of stairs
4. Available for all our floors and colours
5. Tread side-cover for open stairs

We present a wide range of stair noses, with all the BOEN colour and surface treatments available, along with a wide variety of profiles and additional features. We have improved the strength of the edges with a new round design, that provides better protection. The new stair noses fit all type of stairs and there is a tread side-cover for open stairs.

You can find the items that we keep on stock in this pricelist, but please keep in mind that this is not a limitation- your new stair noses can match any floor from our assortment.

For more information please see page 43.

HANDCRAFTED

Last year we introduced our Handcrafted product range. This year, we want to dedicate our resources to highlight the qualities that make these rustic floors special. The focus is on craftsmanship and tradition, and we are proud of the strong wood floors we have created.

The Handcrafted products are based on the interior trend “Essential”, that focuses on the key elements: ancestor feeling, nature, handmade, back to the essentials, and raw. Due to this, our Handcrafted products have a unique combination of the natural, rough, and authentic look that brings character to the floors.

If you want to know more about these floors, check out **www.boen.com/handcrafted**

Oak Antique Brown, Plank Castle

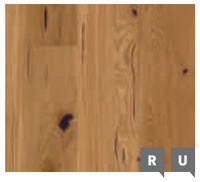
The Handcrafted assortment provides beautiful colour variations so the customer can choose exactly which floor fits their style perfectly.

R U

Oak Espressivo

R

Oak Espressivo white

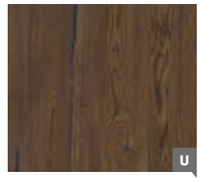


R U

Oak Epoca

R

Oak Vintage White



U

Oak Antique Brown

Oak Andante white, Plank Castle
Live Pure

skirtings in all colours and surfaces.

Pictures: @inspirasjonsguidennorge in cooperation with @flisekompaniet and @boenflooring

SKIRTINGS

A parquet floor is complete when matching skirtings are installed with them. We offer a wide variety of skirtings that match the colour needs for all our customers.

In addition to our already wide range, we are happy to introduce a new veneered skirting line.

Our skirtings come in all of BOEN’s flooring colours and surfaces. For the impression of a bigger room, matching skirtings and flooring, will complement the look. With a wide range of skirtings, we are sure you will be able to find one matching your BOEN floor.

A full list of skirtings can be found on page 40-42.

Follow us on Social Media! Get the latest news and activities!
New products, technical information and tips, inspiration and blogs to help you to achieve your dream interior style.

on Facebook
facebook.com/boenflooring

on Instagram
@boenflooring

on Pinterest
boenflooring

Much more technical information and inspirational content awaits you at
www.boen.com

WE ARE CANCELING

Due to assortment assessement, some products have been removed from the assortment.
In this issue of the pricelist you will no longer find:

from Fashion: Oak Shabby Cream, Oak Shabby White;
from Longstrip: Ash Andante white oiled, Beech Andante oiled;
from Prestige: Smoked Oak Baltic, Oak Rustic, Ash Baltic oiled;
from Traffic: Beech Contract, Maple Contract oiled;
from Maxi and Finesse: Oak Nature beveled Live Matt, Oak Rustic beveled Live Matt;
Jatoba in all formats.

BOEN GRADINGS

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.

VISIT OUR VIRTUAL PRODUCT FINDER TO GET A BETTER IMPRESSION OF THE GRADINGS. **BOEN.COM/ PRODUCTS**

Wood is a product of nature – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

CALM
Consistent growth; only small knots; standing or lying year rings.

LIVELY
Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.

RUSTIC
Structure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.

MAKE SURE YOU ENJOY YOUR HARDWOOD FLOOR FOR A LONG TIME TO COME

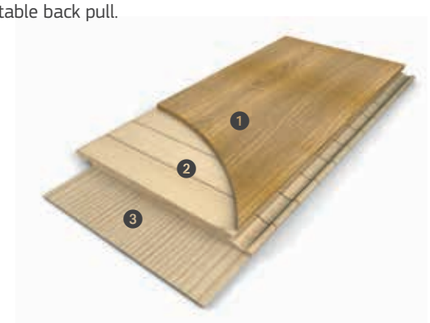
Hardwood floors made from real wood react to climatic conditions and are subject to natural wear and tear. We make sure that your hardwood floor can meet all the challenges of everyday life and withstand climatic conditions the whole year round.

ALWAYS A GOOD CHOICE: 3-LAYER PARQUET FLOORING

❶ Top layer
Environmentally friendly use of fine woods only for the top layer. Did you know that six 3-layer hardwood floors can be made from one solid wood floor?

❷ Middle layer
Carefully selected strips made of spruce, with standing or half-standing year rings, offer high dimensional stability.

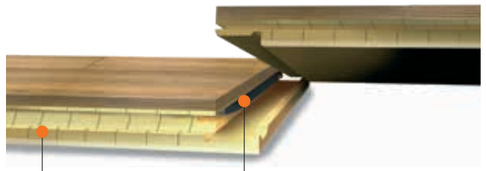
❸ Bottom layer
The underlay of spruce veneer is manufactured from one piece and allows stable back pull.



BOEN X-PRESS – THE RAPID LOCKING TECHNOLOGY

Take advantage of the BOEN X-press locking system on the short ends of the boards of all BOEN Clic products.

> Best choice for floating installation.
> A quicker and easier way to install single boards without tools.
> Significantly reduces installation time.
> The clear Clic sound lets you know when installation is complete.
> Also suitable for full-surface gluing onto the sub-floor.



On the long side of the board, BOEN uses the regular Clic system.

BOEN X-press: When pressing down on the board, the flexible tongue will lock and make the "single action" movement possible.

BOEN QUALITY

We produce parquet flooring with top level of quality. With a monitoring system that checks every aspect of production, we are so sure our production meets the highest standards of quality that we give a **25-year warranty**.
Please check our website at **boen.com** for complete information.

BOEN gives its word with a 25-year warranty.

FIRST AID FOR YOUR FLOOR

For scratches or marks, special repair sets are available.
> More information can be found at boen.com.

If the surface of your floor has lots of visible marks on it after a number of years, it can easily be sanded and resealed or oiled. Contact your hardwood floor installer.

· EXQUISITE ·

HANDCRAFTED

A new product range from BOEN where our craftspeople have purposely textured by hand the surface of each floor, creating one of a kind wooden floor:

Oak Epoca, Plank Castle

CE
BOEN AS
EN 14342

DOP 4658 -1.1-07.2015

SPECIAL

These new products feature cracks and knots plus have been textured by hand, enhancing them further thus creating a one of a kind full of character wood floor giving a lived-in appearance.

NATURAL SURFACE

Using the traditional technique our hardwood flooring boards are finished with Natural Oil and air dried. This way, they are perfectly protected and the lively character of the wood is maintained.

EXQUISITE

Handcrafted

- Each board's distinctive features are enhanced by hand, to give the floor an authentic look.
- Floor heating systems: Suitable.
- Performance classification (detailed info on page 52): 1-2
- Fire protection classification: Dfl-s1
- Dimension: 14 x 138 / 181 / 209 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom: 1.7 mm

Type of wood	Features	Width of boards	Live Natural brushed Article no.	€/m² Net price
Oak Espressivo	brushed, 2V bevel	138 mm 181 mm 209 mm	GBG8ZKFD GBGDZKFD GBGVZKFD	63.90 69.20 79.00
Oak Espressivo white	brushed, 2V bevel	138 mm 181 mm 209 mm	GBG8ZMFD GBGDZMFD GBGVZMFD	64.90 70.20 80.00
Oak Epoca*	handcrafted, deep brushed, 4V bevel	209 mm	SLGVZKWD	104.00
Oak Vintage White*	handcrafted, deep brushed, 4V bevel	209 mm	SOGVZMWD	105.00
Oak Antique Brown*	handcrafted, deep brushed, 4V bevel	209 mm	SNGVZKWD	105.00

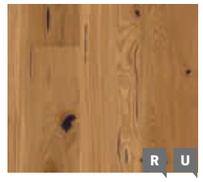
INFO

Cavities, cracks and marks in the surface are part of the product and form its specific character.
The products can contain big knots, cracks, and filled defects which have been worked out by hand.
*The top layer thickness can fall below 3.5 mm caused by the handcrafting. Subjacent knots.
Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². All boards in the pack have a length of 2200 mm.
We can only deliver complete packages.
Plank 181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.6 m². All boards in the pack have a length of 2200 mm.
We can only deliver complete packages.
Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². All boards in the pack have a length of 2200 mm.
We can only deliver complete packages.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

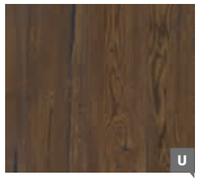
Oak Espressivo

Oak Espressivo white



Oak Epoca

Oak Vintage White



Oak Antique Brown

Made in EUROPE

· EXQUISITE ·

CHALET AND CHALETINO

Large and impressive rooms in private or public buildings invite you to make a special feature of the floor. Chalet and Chaletino are perfect for this task: exceptionally large formats are individually cut so that each floor ensures that a room is presented in its best light.

Oak Antique Brown, Chalet

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DOP 4658 -1.1-07.2015

CHALET

BOEN Chalet boards are individually manufactured. We develop a proposal for the optimum composition of different board widths and lengths according to your room drawing. Only after your confirmation and the confirmation of your customer we start the production of these valuable boards.

CHALETINO

The attractive planks measuring 2750 mm length by 300 mm width accentuate the size of large room situations. The 1 mm x 45° micro-bevel on all 4 sides emphasises the generous length and width of these large planks.

Chalet and Chaletino

- These attractive planks convince by means of their outstanding length and width.
- Floor heating systems: Suitable.
- Performance classification (detailed info on page 52): 2–3
- Fire protection classification: Dfl-s1
- Dimension:

Chalet
Top layer: ca. 4.5 mm
Width: 200/ 250/ 300/ 350/ 395 mm
Length: 2000 - 4000 mm
Board thickness: 20 mm

Chaletino
Top layer: ca. 4.5 mm
Width: 300 mm
Length: 2750 mm
Board thickness: 20 mm

Type of wood	Features	Format	Ground, raw Article no.	€/m² Net price	Live Natural unbrushed Article no.	€/m² Net price	Live Natural brushed Article no.	€/m² Net price
Oak Nature	transparent oiled	Chaletino			EICY3KFD	185.20		
Oak Nature white	pale white pigmentation	Chaletino			EICY3MFD	192.20		
Oak Traditional	pure oak in a rustic grade	Chaletino Chalet	EICX4UFD	149.90	EICY4KFD EICX4KFD	133.20 164.80	EBCY4KFD EBCX4KFD	136.30 167.90
Oak Traditional white	pale white pigmentation	Chaletino Chalet			EICY4MFD EICX4MFD	140.40 172.00		
Oak Old Grey	brushed, whitewashed appearance	Chaletino Chalet					OGCY4KFD OGCX4KFD	140.20 171.80

INFO

All products in the Chalet collection are made to order.

Chaletino: 1 pack = 2 boards = 1.65 m² = 18 kg, 1 pallet = 30 packs = 49.50 m² = 540 kg.
We can only deliver complete packages.

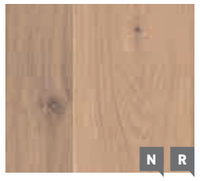
Subjacent knots.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Oak Nature (N C)

Oak Nature white (N)

Oak Traditional (R)


Oak Traditional white (N R)

Oak Old Grey (N R)

Oak Traditional, Chalet

Type of wood	Features	Format	Live Natural unbrushed Article no.	€/m² Net price	Live Natural brushed Article no.	€/m² Net price
Oak Pearl	pearl white pigmented	Chaletino Chalet	ORCY4MFD ORCX4MFD	138.40 170.00		
Oak Coral	gleaming white pigmented	Chaletino Chalet			OPCY4MFD OPCX4MFD	140.20 171.80
Oak Sand	sand colour pigmented	Chaletino Chalet			XHCY4MFD XHCX4MFD	140.20 171.80
Oak Antique	with antique stain	Chaletino Chalet	EACYVKFD EACXVKFD	135.20 166.80		
Oak Grey Pepper	brushed, grey pigmented	Chaletino Chalet			XYCYVKFD XYCXVKFD	141.20 172.80

INFO

All products in the Chalet collection are made to order.

Chaletino: 1 pack = 2 boards = 1.65 m² = 18 kg, 1 pallet = 30 packs = 49.50 m² = 540 kg.
We can only deliver complete packages.

Subjacent knots.

Type of wood	Features	Format	Live Natural brushed Article no.	€/m² Net price
Oak Vintage White*	handcrafted, deep brushed, 4V bevel	Chaletino Chalet	SOCYZMWD SOCXZMWD	149.00 181.00
Oak Epoca*	handcrafted, deep brushed, 4V bevel	Chaletino Chalet	SLCYZKWD SLCXZKWD	148.00 180.00
Oak Honey	brushed, warm brown pigmented	Chaletino Chalet	OHCYVKFD OHCXVKFD	141.20 172.80
Oak Antique Brown*	handcrafted, deep brushed, 4V bevel	Chaletino Chalet	SNCYZKWD SNCXZKWD	149.00 181.00
Oak Brown Jasper	brushed, dark brown pigmented	Chaletino Chalet	XZCYVKFD XZCXVKFD	141.20 172.80

INFO

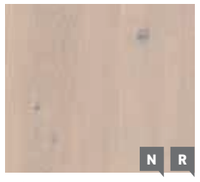
All products in the Chalet collection are made to order.

*Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. The top layer thickness can fall below 4.5 mm caused by the handcrafting. These products in Chalet have a maximum length of 3500 mm.

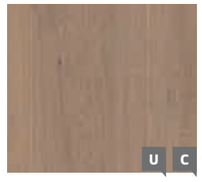
Chaletino: 1 pack = 2 boards = 1.65 m² = 18 kg, 1 pallet = 30 packs = 49.50 m² = 540 kg.
We can only deliver complete packages.

Subjacent knots.

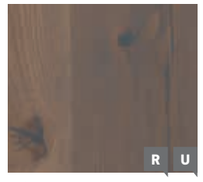
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE


Oak Pearl

Oak Coral

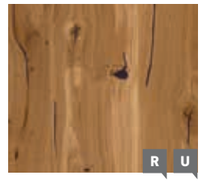

Oak Sand

Oak Antique

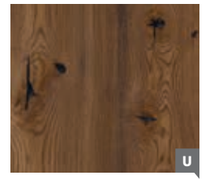

Oak Grey Pepper

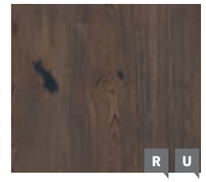
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Oak Vintage white


Oak Epoca

Oak Honey


Oak Antique Brown


Oak Brown Jasper

· EXQUISITE ·

FASHION

Anything but ordinary. The colouring and texture of the oak surface are both fascinating and inspiring. Exclusive plank floors for trend-conscious furnishing styles.

Oak White Nights, Plank Castle

A NEW TAKE ON OAK PLANKS

The elaborate wood structure and colouring of the surfaces make the 209 mm wide planks the best possible choice for interior designs that are both exclusive and unique. Exquisite oak is planed, sanded and brushed in numerous steps. The texture is emphasised with stain or coloured oil, before the surface is finished with our Live Natural.

TONE IN TONE

For a harmonious overall surface appearance, we recommend skirting boards in the colours as our flooring. See page 41.

CE
BOEN AS
EN 14342

DOP 4658 -1.1-07.2015

Fashion 209 mm

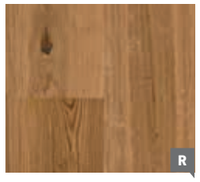
- Exclusive 209 mm oak planks with special surface finish, available in a wide range of colours.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Dimension: 14 x 209 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

Type of wood	Features	Live Natural Article no.	€/m² Net price
Oak Indian Summer	Knots with black filler, transparent oiled, 2V bevel	SAGVVKFD	93.70
Oak White Nights	Knots with black filler, white pigmented oiled, 2V bevel	SBGVVMFD	92.20
Oak Mystic Jungle	Sawn pattern with cold brown colour shade, 4V bevel	SFGV4KWD	110.30
Oak Blue Moon	Sawn pattern with cold grey colour shade, 4V bevel	SGGV4KWD	110.30
Oak Sandy Grey	Sawn pattern with warm grey colour shade, 4V bevel	SHGV4KWD	110.30
Oak Golden Valley	Waved in length direction, transparent oiled, 4V bevel	SIGV4KWD	110.30

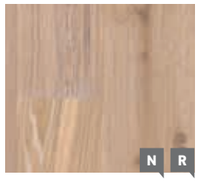
INFO

Cavities, cracks and marks in the surface are part of the product and form its specific character.
Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m².
All boards in the package have a length of 2200 mm. We can only deliver complete packages.

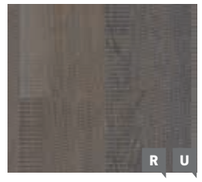
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE



Oak Indian Summer



Oak White Nights



Oak Mystic Jungle

Oak Blue Moon

Oak Sandy Grey

Oak Golden Valley

· EXQUISITE ·

STONEWASHED

Distinctive contrasts of lava rocks or gleaming gloss of a pearl – Stonewashed floorings are inspired by nature. Brushed, distinctive structures and a surface treated with Live Natural oil let you feel the flooring with all senses.

Oak Graphite, Plank Castle

AVAILABLE IN TWO FORMATS

BOEN Stonewashed boards are available in two formats: As classic plank boards of optimum width and length ratios – as well as broad and exclusive Castle boards for a spacious room effect.

HARMONIOUS LOOK

We manufacture skirting boards in almost every finish in the BOEN product range. You can find skirting boards in Stonewashed colours on page 41.

CE
BOEN AS
EN 14342

DOP 4658 -1.1-07.2015

Stonewashed 138, 209 mm

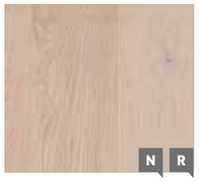
- Earth colours and high-contrast structures constitute the effect of this range of products.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Dimension: Plank: 14 x 138 x 2200 mm
  Plank Castle: 14 x 209 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

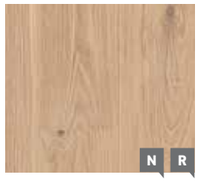
Type of wood	Features	Width of boards	Live Natural unbrushed Article no.	€/m² Net price	Live Natural brushed Article no.	€/m² Net price
Oak Pearl	pearl white pigmented	Plank 138 mm Plank Castle 209 mm	ORG84MFD ORGV4MFD	82.30 103.00		
Oak Coral	gleaming white pigmented	Plank 138 mm Plank Castle 209 mm			OPG84MFD OPGV4MFD	84.10 104.80
Oak Old Grey	whitewashed appearance, stained	Plank 138 mm Plank Castle 209 mm			OGG84KFD OGGV4KFD	84.10 104.80
Oak Alamo	with antique stain	Plank 138 mm Plank Castle 209 mm	EAG8VKFD EAGVVKFD	75.80 93.20		
Oak Sand	sand colour oiled	Plank 138 mm Plank Castle 209 mm			XHG84MFD XHGV4MFD	84.10 104.80
Oak Lava	smoked, stained, vivid colouring	Plank 138 mm Plank Castle 209 mm			XAG84KFD XAGV4KFD	102.50 127.00
Oak Stone	grained stone colours	Plank 138 mm Plank Castle 209 mm	XBG83MFD XBGV3MFD	110.80 137.70		

INFO

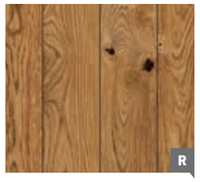
Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m².
We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.
Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m².
All boards in the pack have a length of 2200 mm. We can only deliver complete packages.

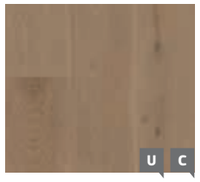
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

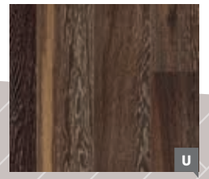

Oak Pearl (N R)

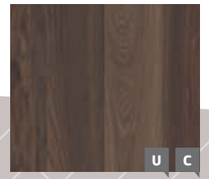

Oak Coral (N R)

Oak Old Grey (N R)


Oak Alamo (R)


Oak Sand (U C)


Oak Lava (U)


Oak Stone (U C)

Oak White Stone, Plank

PLANK

Oak Plank 138, 181, 209 mm

- Combine the three widths for an attractive overall appearance
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- Dimension: 14 x 138/ 181/ 209 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

Type of wood	Features	Width of boards	Live Natural brushed Article no.	€/m² Net price	Live Natural unbrushed Article no.	€/m² Net price
Oak White Stone	brushed, bright white pigmented	Plank 138 mm Plank Castle 209 mm	XVG8VMFD XVGVVMFD	81.80 99.20		
Oak Graphite* NEW	brushed, dark with light-yellow shimmer	Plank 138 mm Plank Castle 209 mm	YCG8VKFD YCGVVKFD	81.80 99.20		
Oak Honey	brushed, warm brown pigmented	Plank 138 mm Plank Castle 209 mm	OHG8VKFD OHGVVKFD	81.80 99.20		
Oak Barrel* NEW	brushed, brown tone pigmented	Plank 138 mm Plank Castle 209 mm	YBG84KFD YBGV4KFD	84.10 104.80		
Oak Shadow	smoked, lively stone colour	Plank 138 mm Plank Castle 209 mm			XDG88MFD XDGV8MFD	100.70 125.20
Oak Grey Pepper	brushed, grey pigmented	Plank 138 mm Plank Castle 209 mm	XYG84KFD XYGV4KFD	82.70 102.95		
Oak Brown Jasper	brushed, dark brown pigmented	Plank 138 mm Plank Castle 209 mm	XZG8VKFD XZGVVKFD	81.80 99.20		

Type of wood	Grading	Width of boards	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Natural brushed Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Oak 2V bevel	Andante	138 mm	EIG835FD	80.50	EIG83KFD	82.25	EBG83KFD	85.25	EBG833FD	88.00
		181 mm	EIGD35FD	91.80	EIGD3KFD	93.55	EBGD3KFD	96.55	NEW EBGD33FD	99.30
		209 mm	EIGV35FD	102.20	EIGV3KFD	103.95	EBGV3KFD	106.95	EBGV33FD	109.70
Oak 2V bevel	Animoso	138 mm	EIG845FD	69.70	EIG84KFD	71.45	EBG84KFD	74.45	EBG843FD	77.20
		181 mm	EIGD45FD	80.00	EIGD4KFD	81.75	EBGD4KFD	84.75	NEW EBGD43FD	87.50
		209 mm	EIGV45FD	89.40	EIGV4KFD	91.15	EBGV4KFD	94.15	EBGV43FD	96.90
Oak 2V bevel	Vivo	138 mm	EIG8V5FD	61.80	EIG8VKFD	63.55	EBG8VKFD	66.55	NEW EBG8V3FD	69.30
		181 mm	EIGDV5FD	69.60	EIGDVKFD	71.35	EBGDVKFD	74.35	NEW EBGDV3FD	81.85
		209 mm	EIGVV5FD	79.20	EIGVVKFD	80.95	EBGVVKFD	83.95	NEW EBGVV3FD	86.70

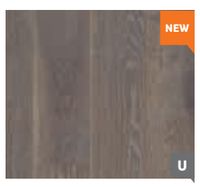
INFO

Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.
Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.
Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m².
All boards in the pack have a length of 2200 mm. We can only deliver complete packages.
***Oak Barrel and Oak Graphite have been improved with enhanced deep brushing (see page 4).**
Production of the old version will cease 31.03.2018

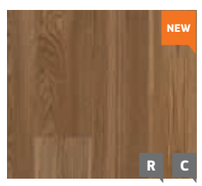
138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.60 m². We reserve the right to deliver 1 board with slotted top layer in each pack.
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer.
We can only deliver complete packages.

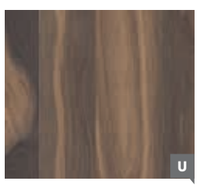
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

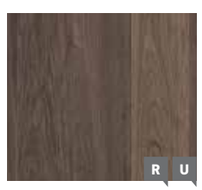
Oak White Stone

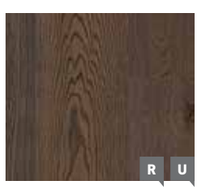

Oak Graphite

Oak Honey


Oak Barrel


Oak Shadow


Oak Grey Pepper


Oak Brown Jasper

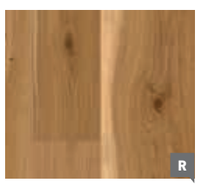
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

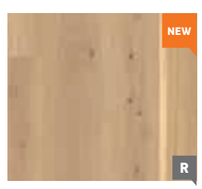
Oak Andante

Oak Andante Live Pure

Oak Animoso

Oak Animoso Live Pure


Oak Vivo


Oak Vivo Live Pure

Plank 138, 209 mm

- BOEN planks have classic, timeless and noble effect.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- Dimension: 14 x 138/ 209 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

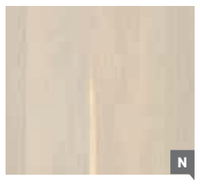
Type of wood	Grading	Width of boards	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Natural brushed Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Oak white pigmented, 2V bevel	Andante	138 mm	EIG832FD	81.50	EIG83MFD	83.25	EBG83MFD	86.25	EBG836FD	89.00
		181 mm	EIGD32FD	92.80	EIGD3MFD	94.55	EBGD3MFD	97.55		
		209 mm	EIGV32FD	103.20	EIGV3MFD	104.95	EBGV3MFD	107.95	EBGV36FD	110.70
Oak white pigmented, 2V bevel	Animoso	138 mm	EIG842FD	70.70	EIG84MFD	72.45	EBG84MFD	75.45		
		181 mm	EIGD42FD	81.00	EIGD4MFD	82.75	EBGD4MFD	85.75		
		209 mm	EIGV42FD	90.40	EIGV4MFD	92.15	EBGV4MFD	95.15		
Oak smoked 2V bevel		138 mm							EEG833FD	111.10
		209 mm							EEGV33FD	138.00
Oak smoked 2V bevel	Andante	138 mm	ELG835FD	103.60	ELG83KFD	105.35	EEG83KFD	108.35		
		209 mm	ELGV35FD	130.50	ELGV3KFD	132.25	EEGV3KFD	135.25		
Oak smoked 2V bevel	Marcato	138 mm	ELG885FD	93.50	ELG88KFD	95.25	EEG88KFD	98.25		
		209 mm			ELGV8KFD	119.75	EEGV8KFD	122.75		

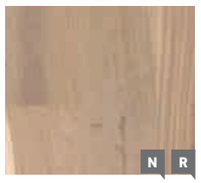
INFO

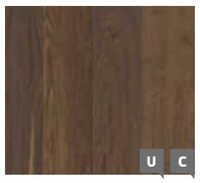
138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.60 m². We reserve the right to deliver 1 board with slotted top layer in each pack.
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer.
We can only deliver complete packages.

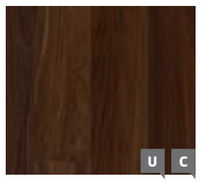
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

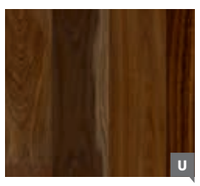
Oak Andante white


Oak Andante white Live Pure


Oak Animoso white


Oak Smoked Live Pure


Oak Smoked Andante


Oak Smoked Marcato

Type of wood	Grading	Width of boards	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Ash		138 mm							ADG833FD	100.20
Ash	Andante	138 mm	ASG83PPD	86.70	ASG835PD	88.70	ASG83KPD	90.45		
Ash	Animoso	138 mm	ASG84PPD	66.00						
Ash white pigmented	Andante	138 mm			ASG832PD	89.70	ASG83MPD	91.45	ADG836FD	101.20
Ash Polar white stained		138 mm			APG835PD	105.80				
Maple Canadian	Andante	138 mm	MAG83PPD	105.70						
Oak Grey Harmony		138 mm							PBG843FD	82.70
		209 mm							PBGV43FD	102.40
Oak Mild Grey		138 mm							PDG843FD	82.70
		209 mm							PDGV43FD	102.40
Oak Horizon		138 mm							PCG843FD	82.70
		209 mm							PCGV43FD	102.40

INFO

138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer.
We can only deliver complete packages.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Ash Live Pure

Ash Andante

Ash Animoso

Ash Andante white

Ash Andante white Live Pure

Ash Polar

Maple Canadian Andante

Oak Grey Harmony Live Pure

Oak Mild Grey Live Pure

Oak Horizon Live Pure

3-LAYER

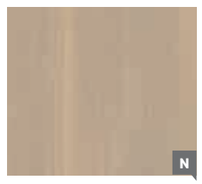
Oak Warm Cotton, Plank Castle
Live Pure

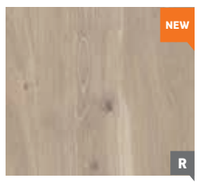
Type of wood	Grading	Width of boards	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Oak Warm Cotton		138 mm 209 mm							PEG843FD PEGV43FD	82.70 102.40
Oak Pale White NEW		138 mm 209 mm							PHG8V6FD PHGVV6FD	70.30 87.70
Oak Arizona coloured stained		138 mm			EQG875PD	83.50				
Oak Toscana coloured stained		138 mm			ETG875PD	83.50				
Oak Oregon coloured stained		138 mm			EYG875PD	83.50				
Oak Chalk Black		209 mm							PFGV43FD	105.40
Oak Cordoba coloured stained		138 mm			ECG875PD	83.50				
Oak Noir smoked, stained		138 mm	EMG83PPD	101.60	EMG835PD	103.60				
Oak Ebony		209 mm							PGGV43FD	105.40

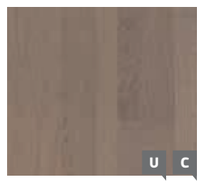
INFO

138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer.
We can only deliver complete packages.

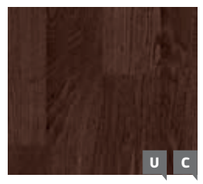
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

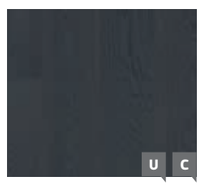

Oak Warm Cotton Live Pure

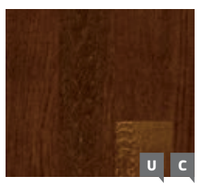

Oak Pale White


Oak Arizona

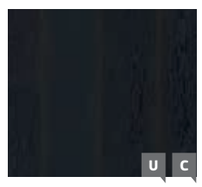
Oak Toscana


Oak Oregon


Oak Chalk Black Live Pure


Oak Cordoba

Oak Noir


Oak Ebony Live Pure

Type of wood	Grading	Width of boards	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Cherry American	Andante	138 mm	KIG83PPD	107.00			KIG83KPD	110.75		
Merbau		138 mm	MEG83PPD	105.20			MEG83KPD	108.95		
Walnut American		138 mm							NSG823FD	205.50
Walnut American	Andante	138 mm	NUG83PPD	195.00	NUG835PD	197.00	NUG83KPD	198.75		
Walnut American	Animoso	138 mm	NUG84PPD	166.00	NUG845PD	168.00				
Walnut American Gent*	Andante	138 mm	NUG83PUD	146.25			NUG83KUD	150.00		
Walnut American Gent*	Animoso	138 mm	NUG84PUD	124.50						

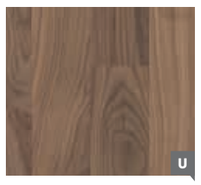
INFO

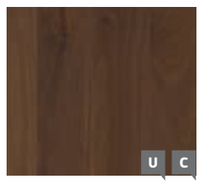
138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.
The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.
209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer.
We can only deliver complete packages.
***With slotted top layer!**

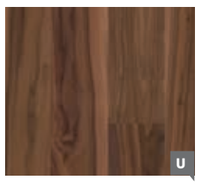
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

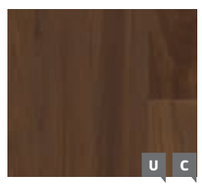
Cherry American Andante

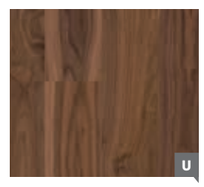
Merbau


Walnut American Live Pure


Walnut American Andante


Walnut American Animoso


Walnut American Gent Andante


Walnut American Gent Animoso

LONGSTRIP

Longstrip 215 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- Dimension: 14 x 215 x 2200 mm
  Top layer: about 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

Type of wood	Grading	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Ash	Andante	ASGL3PTD	50.10	ASGL35TD	52.10	ASGL3KTD	53.85		
Ash	Marcato	ASGL8PTD	40.30	ASGL85TD	42.30	ASGL8KTD	44.05		
Ash white pigmented	Andante			ASGL32TD	53.10			ADGL36TD	62.10
Ash white pigmented	Marcato			ASGL82TD	43.30				
Ash Polar white stained				APGL35TD	77.30				
Maple Canadian	Andante	MAGL3PTD	59.10	MAGL35TD	61.10	MAGL3KTD	62.85		
Maple Canadian	Animoso	MAGL4PTD	51.20						
Beech	Andante	BDGL3PTD	42.40	BDGL35TD	44.40				
Beech	Animoso	BDGL4PTD	37.50	BDGL45TD	39.50	BDGL4KTD	41.25		

INFO

1 pack = 6 boards = 2.84 m² = 24 kg, 1 pack = 50 packs = 142 m².
We can only deliver complete packages.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Ash Andante

Ash Marcato

Ash Andante white

Ash Andante white Live Pure

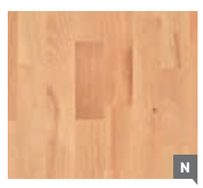
Ash Marcato white

Ash Polar

Maple Canadian Andante

Maple Canadian Animoso

Beech Andante


Beech Animoso

Type of wood	Grading	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Oak	Adagio	EIGL2PTD	60.20						
Oak	Andante	EIGL3PTD	48.40	EIGL35TD NEW FAGL35TD brushed	50.40 53.40	EIGL3KTD NEW FAGL3KTD brushed	52.15 55.15	EBGL33TD*	59.40
Oak	Finale	EIGLTPTD	42.10	EIGLT5TD NEW FAGLT5TD brushed	44.10 47.10	EIGLTKTD NEW FAGLTKTD brushed	45.85 48.85	EBGLT3TD*	53.10
Oak 4-strip	Forte	EIGL9P3D	35.60	EIGL953D	37.60	EIGL9K3D	39.35		
Oak white pigmented	Andante			EIGL32TD	51.40	EIGL3MTD	53.15		
Oak white pigmented	Concerto			EIGL72TD	48.20	EIGL7MTD	49.95	EBGL76TD*	57.20

INFO

1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²
We can only deliver complete packages.
***These products are also available with non-brushed surface.**

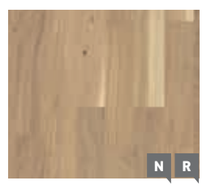
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

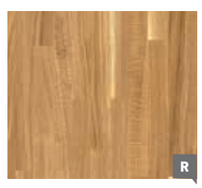
Oak Adagio

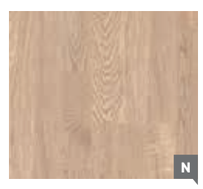
Oak Andante

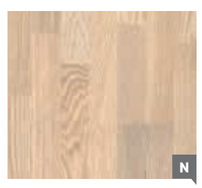
Oak Andante Live Pure

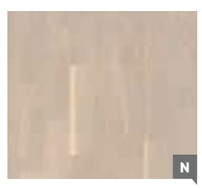
Oak Finale


Oak Finale Live Pure


Oak Forte 4-strip


Oak Andante white


Oak Concerto white


Oak Concerto white Live Pure

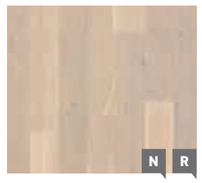
Oak Andante, Longstrip

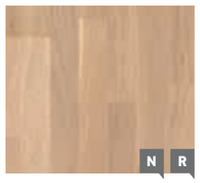
Type of wood	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price
Oak Pearl			ORGLTMTD	49.30
Oak Coral			OPGLTMTD	51.10
Oak Old Grey			OGGLTKTD	51.10
Oak Sand			XHGLTMTD	51.10
Oak Arizona coloured stained	EQGL35TD	53.40		
Oak Toscana coloured stained	ETGL35TD	53.40		
Oak Alamo			EAGLTKTD	51.10
Oak Oregon coloured stained	EYGL35TD	53.40		
Oak Cordoba coloured stained	ECGL35TD	53.40		

INFO

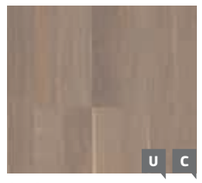
1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²
We can only deliver complete packages.

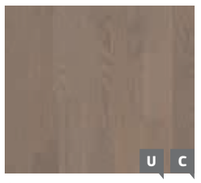
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE


Oak Pearl

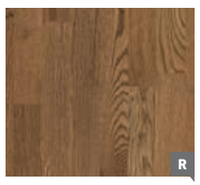

Oak Coral

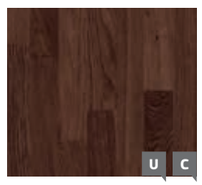
Oak Old Grey

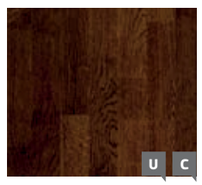

Oak Sand


Oak Arizona

Oak Toscana


Oak Alamo


Oak Oregon


Oak Cordoba

Type of wood	Grading	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price
Cherry American	Andante	KIGL3PTD	74.60			KIGL3KTD	78.35
Merbau		MEGL2PTD	70.60			MEGL2KTD	74.35
Walnut American	Andante	NUGL3PTD	88.00	NUGL35TD	90.00	NUGL3KTD	91.75
Oak Smoked		ELGL8PTD	58.00	ELGL85TD	60.00	ELGL8KTD	61.75
Oak Noir smoked, stained		EMGL3PTD	63.00	EMGL35TD	65.00		

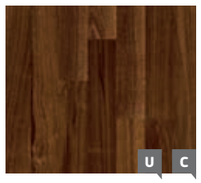
INFO

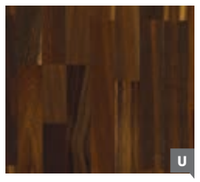
1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²
We can only deliver complete packages.

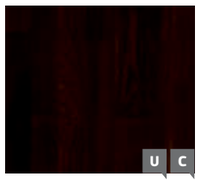
N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Cherry American Andante

Merbau


Walnut American Andante


Oak Smoked


Oak Noir

Fineline 138 mm

- Fineline planks are made from fine and narrow oak slats
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Dimension: 14 x 138 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

Type of wood	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price
Oak	EIG895RD	64.50	EIG89KRD	66.25
Oak white pigmented	EIG892RD	65.50	EIG89MRD	67.25
Oak Smoked	ELG895RD	76.90	ELG89KRD	78.65

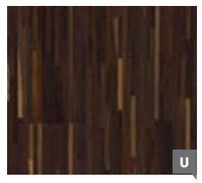
INFO

1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m².
We can only deliver complete packages.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Oak

Oak white


Oak Smoked

2-LAYER PARQUET

Finesse 10.5 mm

- The exquisite Finesse plank with its two-layered structure,available in special lengths and widths.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 52): 1-2
- Fire protection classification: Dfl-s1.
- Dimension: 10.5 x 135 x 1350 mm
  Top layer: ca. 3.5 mm
  Bottom layer: 7 mm spruce

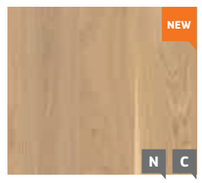
Type of wood	Grading	Live Matt without bevel Article no.	€/m² Net price	Live Natural beveled Article no.	€/m² Net price	Live Natural beveled and brushed Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Oak	Nature	EILE35PD	75.30			EBLE3KFD	84.05	NEW EBLE33FD	86.80
Oak	Rustic	EILE45PD	64.60			EBLE4KFD	73.35	NEW EBLE43FD	76.10
Oak white pigmented	Nature	EILE32PD	76.30	EILE3MFD	82.05	EBLE3MFD	85.05		
Oak Old Grey						OGLE4KFD	78.95		
Oak Honey						OHLE4KFD	78.95		
Walnut American	Nature	NULE35PD	124.80	NULE3KFD	130.55				
Oak Stone				XBLE3MFD	103.80				
Oak Smoked	Baltic	ELLE85PD	87.10			EELE8KFD	95.85		
Oak Smoked	Nature	ELLE35PD	96.80			EELE3KFD	105.55		

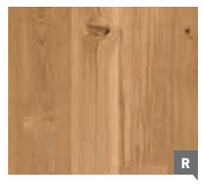
INFO

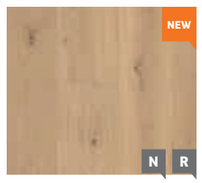
Contents of a pack: 14 pieces right-hand strips = 2.55 m² = 15.0 kg, 1 pallet = 35 packs = 89.25 m².
Each carton can contain one half divided board.
We can only deliver complete packages.

Oak Nature

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE


Oak Nature, Live Pure

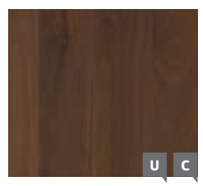

Oak Rustic

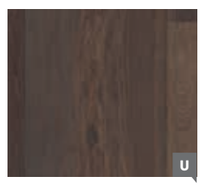

Oak Rustic, Live Pure

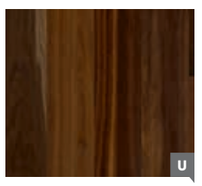
Oak Nature white

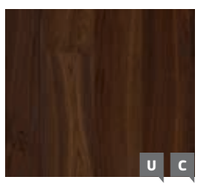
Oak Old Grey

Oak Honey


Walnut American Nature


Oak Stone


Oak Smoked Baltic


Oak Smoked Nature

Maxi 10.5 mm

- Our classic plank – but with special dimension
- Floor heating systems: Very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Dfl-s1
- Dimension: 10.5 x 100 x 833/1000 mm
  Top layer: ca. 3.5 mm
  Bottom layer: 7.0 mm spruce

2-LAYER

Type of wood	Grading	Live Matt without bevel Article no.	€/m² Net price	Live Natural without bevel Article no.	€/m² Net price	Live Natural brushed, 2V bevel Article no.	€/m² Net price	Live Pure brushed Article no.	€/m² Net price
Oak	Rustic	EIL645PD	53.90	EIL64KPD	55.65	EBL64KFD	62.65	NEW EBL643FD	65.40
Oak	Nature	EIL635PD	64.30	EIL63KPD	66.05	EBL63KFD	73.05	NEW EBL633FD	75.80
Oak white pigmented	Nature	EIL632PD	65.30	EIL63MPD	67.05	EBL63MFD	74.05		
Oak Maxi Herringbone *	Nature	EIL635PD+ EIL635AD	64.30	EIL63KPD+ EIL63KAD	66.05	4V bevel EBL63KWD+ EBL63KBD	77.05		
Walnut American	Rustic					NBL64K1D 833 mm length	92.85		
Walnut American	Nature	NUL6357D 833 mm length	100.30	NUL63K7D 833 mm length	102.05	NBL63K1D 833 mm length	109.05		
Oak Smoked	Nature	ELL6357D 833 mm length	81.40	ELL63K7D 833 mm length	83.15	EEL63K1D 833 mm length	90.15		

INFO

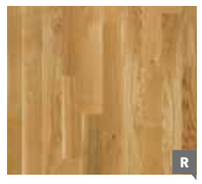
* **For herringbone installation both articles (right hand strips + left hand strips) must be ordered together.**

1000 mm length: 1 pack: 26 pieces right-hand-strips = 2.6 m² = 15 kg. 1 pallet = 32 packs = 83.2 m².

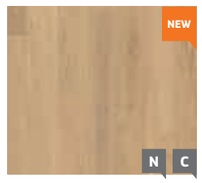
833 mm length: 1 pack: 20 pieces right-hand-strips = 1.667 m² = 9.35 kg. 1 pallet = 50 packs = 83.35 m².

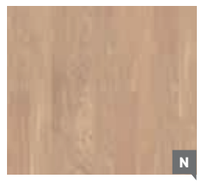
Each carton can contain 2 half divided boards.
We can only deliver complete packages.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

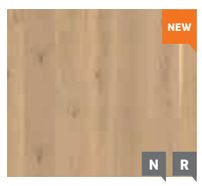

Oak Rustic

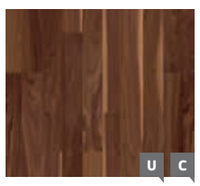
Oak Nature

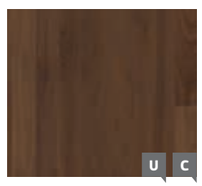

Oak Nature, Live Pure

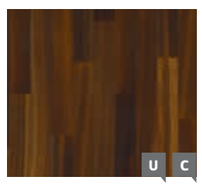

Oak Nature white

Oak Maxi Herringbone


Oak Rustic, Live Pure


Walnut American Rustic


Walnut American Nature


Oak Smoked Nature

Prestige 10 mm

- The creative design solution with left-hand and right-hand strips for installation of individual patterns.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Dfl-s1
- Dimension: 10 x 70 x 590 mm
  Top layer: ca. 3.5 mm
  Bottom layer: 6.5 mm spruce

2-LAYER

Type of wood	Grading	Live Satin Article no.	€/m² Net price	Live Matt Article no.	€/m² Net price	Live Natural Article no.	€/m² Net price
Ash	Nature	ASN23P5D	53.60			ASN23K5D	57.35
Ash	Baltic	ASN28P5D	42.90				
Maple Canadian	Nature	MAN23P5D	63.30			MAN23K5D	67.05
Beech	Nature	BDN23P5D	45.30	BDN2355D	47.30	BDN23K5D	49.05
Beech	Bellevue	BDN26P5D	40.20			BDN26K5D	43.95
Oak	Select	EIN22P5D	64.90			EIN22K5D	68.65
Oak	Nature	EIN23P5D	52.20	EIN2355D	54.20	EIN23K5D	55.95
Oak	Basic	EIN2TP5D	45.90	EIN2T55D	47.90	EIN2TK5D	49.65
Oak white pigmented	Nature			EIN2325D	55.20	EIN23M5D	56.95
Oak white pigmented	Baltic			EIN2825D	44.30	EIN28M5D	46.05

INFO

Contents of a pack: 10 x 70 x 590 mm = 32 pieces right-hand strips and 32 pieces left-hand-strips. Each carton can contain two half divided strips.
1 pack = 2.64 m² = 14.5 kg. 1 pallet = 36 packs = 95.04 m².

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Ash Nature

Ash Baltic

Maple Canadian Nature

Beech Nature

Beech Bellevue

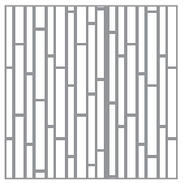
Oak Select

Oak Nature

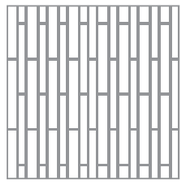
Oak Basic

Oak Nature white

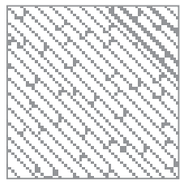
Oak Baltic white



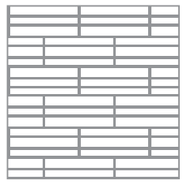
Longstrip



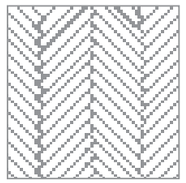
Longstrip brickbond



Diagonal



B-strip, brickbond



Herringbone

2-LAYER

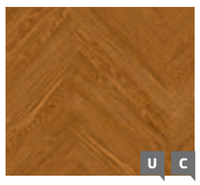
Type of wood	Grading	Live Satin Article no.	Live Satin €/m² Net price	Live Matt Article no.	Live Matt €/m² Net price	Live Natural Article no.	Live Natural €/m² Net price
Cherry American	Nature	KIN23P5D	84.60			KIN23K5D	88.35
Oak Toscana				ETN2355D	57.20		
Oak Arizona				EQN2355D	57.20		
Merbau		MEN23P5D	74.60			MEN23K5D	78.35
Walnut American	Nature	NUN23P5D	92.00	NUN2355D	94.00	NUN23K5D	95.75
Walnut American	Baltic	NSN28P5D	84.00			NSN28K5D	87.75
Oak smoked	Nature	ELN23P5D	64.80	ELN2355D	66.80	ELN23K5D	68.55

INFO

Contents of a pack: 10 x 70 x 590 mm = 32 pieces right-hand strips and 32 pieces left-hand-strips. Each carton can contain two half divided strips.
1 pack = 2.64 m² = 14.5 kg. 1 pallet = 36 packs = 95.04 m².

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

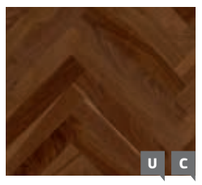
Cherry American Nature



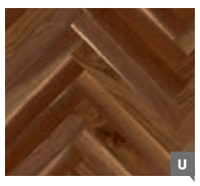
Oak Toscana

Oak Arizona

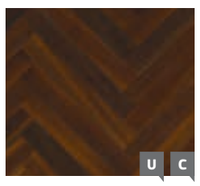
Merbau



Walnut American Nature



Walnut American Baltic



Oak Smoked Nature

Traffic 12.5 mm

- The particularly wear-resistant 1-strip parquet flooring, with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 52): 3
- Fire protection classification: Oak- Cfl-s1. Other wood species:- Dfl-s1.
- Dimension: 12.5 x 70 x 590 mm
  Top layer: ca. 5.5 mm
  Bottom layer: 7.0 mm spruce

2-LAYER

Type of wood	Grading	Live Matt Article no.	Live Matt €/m² Net price	Live Natural Article no.	Live Natural €/m² Net price
Maple Canadian	Contract	MA62755D	72.70		
Oak	Nature	EI62355D	60.30	EI623K5D	62.05
Oak	Basic	EI62T55D	53.10	EI62TK5D	54.85

INFO

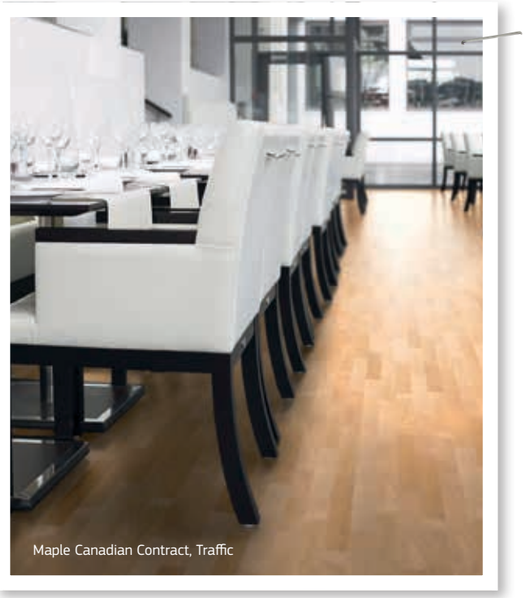
Contents of a pack: 26 pieces right-hand-strips and 26 pieces left -hand-strips = 2.15 m² = 15.5 kg. 1 pallet = 36 packs = 77.4 m².
Each carton can contain two half divided strips.
We can only deliver complete packages.

N PURE NORDIC R MODERN RUSTIC U URBAN CONTRAST C CLASSIC ELEGANCE

Maple Canadian Contract

Oak Nature

Oak Basic



Maple Canadian Contract, Traffic

WHAT'S YOUR VENUE?

Your venue. Your floor.
A durable and beautiful floor is the heart of any sports and recreational venue. In BOEN, we are dedicated to make hardwood floors that are made to match the specific needs and activities of your venue. Our floors are produced in Europe, and conform to the European standard EN14904.

STUDIO & GYM

A studio or a gym is the home of pulsating beats, passion and fun. A place where people come to challenge themselves. We know that the right atmosphere and comfort is crucial for a good workout. With our solutions you get the natural beauty of wood combined with high performance, flexibility and for room renovations a quick turnaround.

HOTEL & HEALTH

Lower your pulse and enter a venue of comfort and elegance. When aesthetics matter, the wooden surface creates a calm and natural atmosphere. Choose between several natural colours to create an experience that fits with the overall architecture and interior style of your hotel, spa or health centre.

EDUCATION

Young children and active youths deserve a sports venue that motivates, stimulates learning and playing. Part of growing up means testing out numerous different sports and activities, which requires a durable floor system optimised for multi-purpose use – from the PE class to the school play. A sports floor with good bounce, good friction and progressive shock absorption will care for students to enjoy sports and activities.

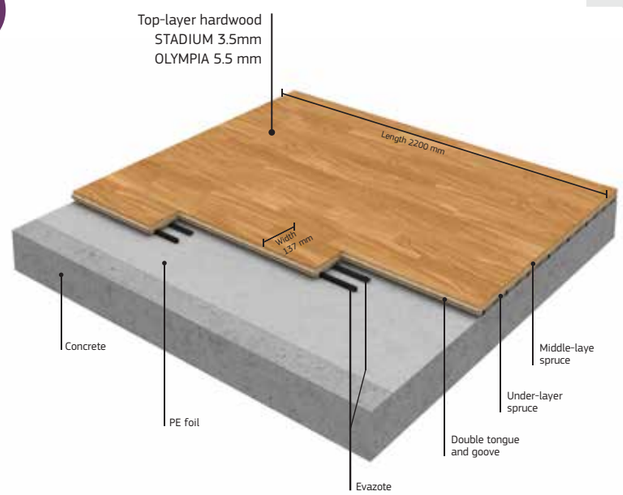
ARENA

A sports arena is recognised by great experiences and a wide variety of events. Large open spaces require the extreme stability and heavy load strength offered by our premium hardwood floor systems. Sports floors that can also accommodate rolling loads, uneven levels of sub-floor or different building heights – tailored to your needs.

Boflex

EDUCATION · ARENA · STUDIO & GYM · HOTEL & HEALTH

- The premium area-elastic floor system for high level performance. With unique progressive shock absorption, Boflex offers uniform performance for adult professionals as well as young athletes. The construction can withstand an almost unlimited weight load and is extremely stable.
- Floating installation on even sub-floor, e.g. screed.
- Top layer BOEN parquet flooring with double tongue and groove profile and bottom elastic strips*
- Boflex Stadium — Construction height: 28.0 mm; Dimension: 28 x 137 x 2200 mm; Top layer: ca. 3.5 mm
- Boflex Olympia — Construction height: 30.0 mm; Dimension: 30 x 137 x 2200 mm; Top layer: ca. 5.5 mm

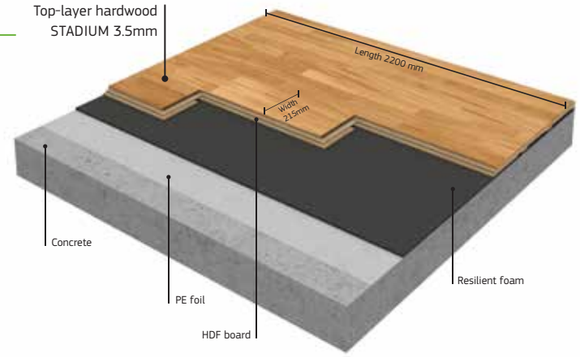


WEIGHT LOAD · LOW FLOOR ELEVATION · FLOOR HEATING

Actiflex

STUDIO & GYM · HOTEL & HEALTH

- When flexibility and comfort is key, and you need a quick turnaround when renovating, Actiflex is the right choice. It is easy to extend, pick-up and relocate.
- Actiflex is an area-elastic sports floor that guarantees flexibility and comfort.
- Can be installed on a flat, firm and self-supporting subfloor or an existing floor
- Quick and easy installation with the BOEN X-press Clic joint locking system
- Actiflex Stadium — Construction height: 29.0 mm; Dimension: 21 x 215 x 2200 mm; Top layer: ca. 3.5 mm



BOEN X-PRESS

LOW FLOOR ELEVATION · ADDITIONAL COLOUR CHOICE · QUICK AND EASY · NO TOOLS REQUIRED

* On request: As a support system for elastic surfaces

Boflex Type of wood	Type	T79 Sport lacquer Article no.	 €/m² Net price	Squash lacquer Article no.	 €/m² Net price
Ash Sport	Stadium Olympia	AS2ASTSY ASBASTSY	89.60 108.90	AS2ASSSY	96.20
Maple Canadian Sport	Stadium Olympia	MA2ASTSY MABASTSY	103.30 129.00		
Beech Sport	Stadium Olympia	BD2ASTSY BDBASTSY	82.60 101.10	BD2ASSSY	89.40
Oak Sport	Stadium Olympia	EI2ASTSY EIBASTSY	87.80 108.40	EI2ASSSY	94.50

Actiflex Stadium Type of wood	T79 Sport lacquer Article no.	 €/m² Net price
Ash Sport	ASALSTTY	76.30
Maple Canadian Sport	MAALSTTY	87.80
Beech Sport	BDALSTTY	70.30
Oak Sport	EIALSTTY	74.60

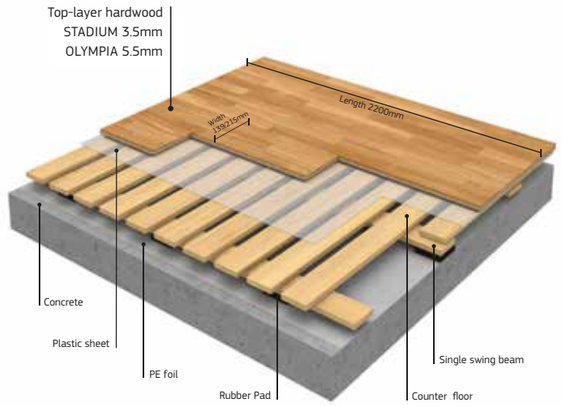
ACCESSORIES

Singleflex

STUDIO & GYM

- Singleflex is an area-elastic solution when leveling is needed. It is especially developed for different building heights and uneven levels of sub-floor.
- With a wide choice of colours available, it is the perfect combination of functionality and looks. Singleflex is also the preferred choice for Squash courts, meeting the World Squash Federations requirements.*
- Singleflex Stadium — Construction height: 66.0 mm; Dimension: 14 x 215 x 2200 mm; Top layer: ca. 3.5 mm
- Singleflex Olympia — Construction height: 73.0 mm; Dimension: 21 x 139 x 2200 mm; Top layer: ca. 5.5 mm

WEIGHT LOAD · FLOOR HEATING · ADDITIONAL COLOUR CHOICE · UNEVEN SUB-FLOOR · VARIABLE HEIGHTS

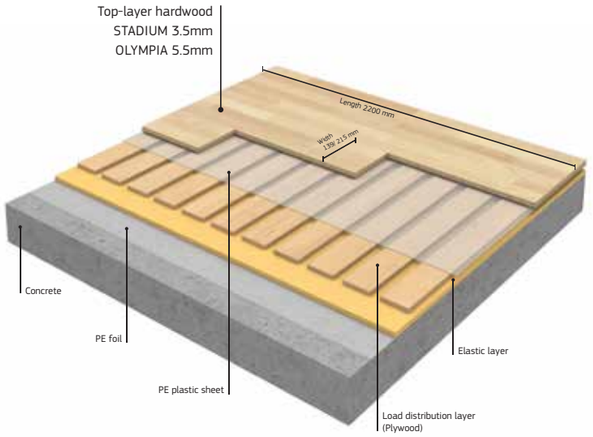


Elastflex

EDUCATION · ARENA

- Elastflex is an area-elastic floor solution for multi-purpose usage and ideal for large arenas and venues. Elastflex ensures a low floor elevation, offers a wide choice of colours and suitable for a variety of elastic layers.*
- Elastflex Stadium — Construction height: 38.0 mm; Dimension: 14 x 215 x 2200 mm; Top layer: ca. 3.5 mm
- Elastflex Olympia — Construction height: 50.0 mm; Dimension: 21 x 139 x 2200 mm; Top layer: ca. 5.5 mm

WEIGHT LOAD · LOW FLOOR ELEVATION · ADDITIONAL COLOUR CHOICE

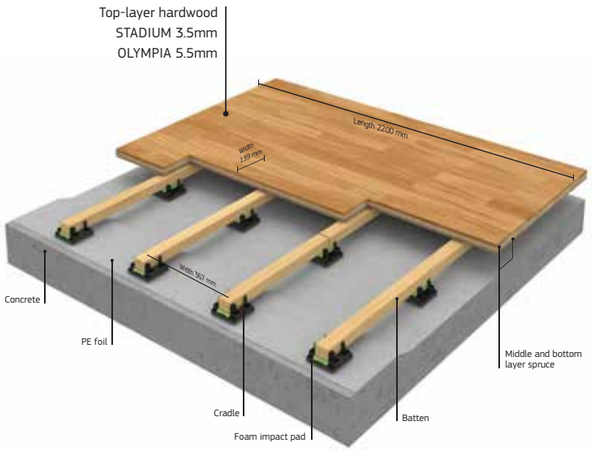


Arenaflex

EDUCATION · ARENA

- When building heights matters, this is your floor system. Arenaflex is an area-elastic floor designed for venues with different building heights and the uneven levels of a subfloor.
- It is versatile and practical for arenas and sports halls. The durable cradle system is ideal for incorporating insulation and reduces pre-construction time. Easy and rapid installation due to height-adjustable cradles.
- Arenaflex Stadium — Construction height: 75.0 - 145.0 mm; Dimension: 23 x 139 x 2200 mm; Top layer: ca. 3.5 mm
- Arenaflex Olympia — Construction height: 73.0 - 143.0 mm; Dimension: 21 x 139 x 2200 mm; Top layer: ca. 5.5 mm

WEIGHT LOAD · FLOOR HEATING · UNEVEN SUB-FLOOR · VARIABLE HEIGHTS



* On request: As a support system for elastic surfaces

Adhesive

Article	Package	Article no.	Price € Net price
Bona R848. Glue (silan based) Elastic one-component, silane modified adhesive Usage: ca. 1000 g/m²	15 kg	A403B002	8.15
Notched trowel B8 800-1000 g/m²	1 pcs.	A405B002	3.70/pc
Notched trowel B12 1000-1250 g/m²	1 pcs.	A406B002	3.70/pc
Notched trowel B14 1250-1500 g/m²	1 pcs.	A407B002	3.70/pc

Underlay systems

- Underlay for floating installation

Article	m²/ roll	Article no.	Price €/m² Net price
Polynorm Maxima Polyethylenfoam 120 kg/m³ Thickness 2 mm, width 1,00 m, footfall sound insulation 16%; impact sound ins. 21 dB	12.5 m²	A601E001	2.40
Boengard Polyethylenfoam, 100 kg/m³, with PE-moisture barrier, 200 µm Thickness 2,2 mm, width 1,00 m, footfall sound insul. 10%, impact sound insul. 20 db	25 m²	A605E001	4.40
Viscoh Air High End Polyolefinfoam, 118kg/m³. Thickness 2mm, width 1,00m. Footfall sound insul. 30 %, impact sound insul. 20dB. Suitable for underfloor heating.	12.5 m² NEW	A601V001	5.20
BOEN covering foil with BOEN logo 1 x 50 = 50 m²	50 m²	A601N001	2.20

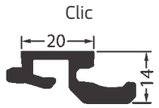
Skirting boards
Traditional-German profiled, MDF

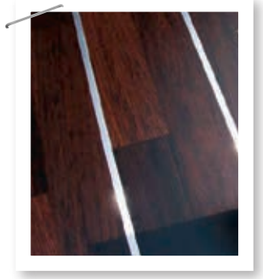
- Package content: 1 bundle - 8 pieces
- Dimension: 70/ 100/ 120 x 18 x 2500 mm

Dimension	Surface	Article no.	Price €/meter Net price
MDF 70 x 18 mm	white lacquerd	A1MDF930	3.10
MDF 100 x 18 mm	white lacquerd	A1MDG930	4.40
MDF 120 x 18 mm	white lacquerd	A1MDH930	4.75

Aluminium seams
for 14 mm parquet (Clic and tongue/ groove)

- Dimension: Tongue/ groove 14 x 9 x 2200 mm
  Clic 14 x 20 x 2200 mm

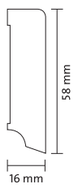




Dimension	Surface	Article no.	Price €/meter Net price
Aluminium seam for tongue/ groove products (see photo)	anodized	A810K000	9.70
Aluminium seam for Clic products	anodized	A811K000	18.75

Skirting boards
Design 17, solid wood core, veneered

- Package content: 1 bundle - 8 pieces
- Dimension: 58 x 16 x 2500 mm



Dimension	Surface	Article no.	Price €/meter Net price
MDF white 58 x 16 mm	white, RAL 9016	A1MDM930	2.90

Skirting boards
made from BOEN parquet

- These skirting boards are made to order from our high-quality multilayer parquet upon your order
- We manufacture from all BOEN types of wood with the following Boen surfaces: Live Satin, Live Matt, Live Natural and Live Pure.
- Package content: 1 bundle – 10 pieces
- Dimension: 58 x 14 x 2180 mm

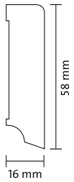
Type of wood	Surface	Article no.	Price €/meter Net price
SKIRTINGS AVAILABLE FROM STOCK			
Ash	Live Satin	A1ASAA10	14.60
Ash, white	Live Matt, white	A1ASAA20	14.60
Maple Canadian	Live Satin	A1MAAA10	16.20
Beech	Live Satin	A1BDAA10	13.10
Oak	Live Satin	A1EIAA10	14.30
Oak	Live Natural	A1EIAA60	14.30
Oak Alamo	Live Natural	A1EAAA60	14.30
Oak Old Grey	Live Natural	A1OGAA60	14.30
Oak Sand	Live Natural	A1XHAA80	14.30
Oak Coral	Live Natural	A1OPAA80	14.30
Oak	Live Matt	A1EIAA50	14.30
Oak, white	Live Matt, white	A1EIAA20	14.30
Oak, white	Live Natural, white	A1EIAA80	14.30
Oak	Live Pure, brushed	A1EBAA40	17.20
Oak, white	Live Pure white	A1EBAA90	17.20
Oak, white	Live Natural, white	A1EBAA80	14.30
Walnut American	Live Satin	A1NUAA10	29.40
Oak Smoked	Live Satin	A1ELAA10	16.20
Oak Smoked	Live Natural	A1ELAA60	16.20
Oak Stone	Live Natural	A1XBAA80	16.20
Oak Noir	Live Satin	A1EMAA10	16.20
SKIRTINGS IN OTHER WOOD TYPES AND SURFACES. PRODUCED TO ORDER			
Oak Barrel, Pearl, Graphite, Lava, Shadow, Honey, White Stone, Grey Pepper, Brown Jasper, Horizon, Mild Grey, Warm Cotton, Ebony, Chalk Black	Live Natural	A1xxAAx0	17.20
Ash, Beech	Live Natural, Live Matt	A1xxAAx0	15.70
Oak	Live Pure, Live Pure white, unbrushed	A1EIAAx0	15.30
Ash, Oak Grey Harmony, Oak smoked, Oak Horizon, Oak Mild Grey, Oak Warm Cotton, Oak Ebony, Oak Chalk Black	Live Pure	A1xxAA40	18.20
Fashion Collection	Live Natural	A1xxAAx0	22.60
Oak Cordoba, Toscana, Arizona, Oregon	Live Satin, Live Matt	A1xxAAx0	17.20
Cherry American, Merbau	Live Natural, Live Satin, Live Matt	A1xxAAx0	20.80
Oak Smoked, Maple Canadian,	Live Natural, Live Matt	A1xxAAx0	20.80
Oak Noir	Live Matt	A1EMAAx0	20.20
Walnut American	Live Natural, Live Matt, Live Pure	A1xxAAx0	29.40

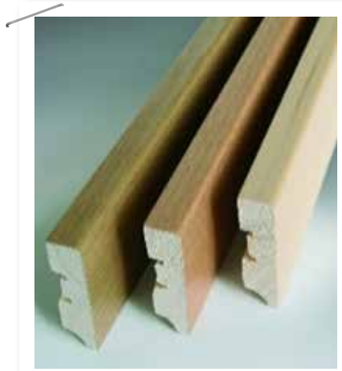
ACCESSORIES

Skirting boards
Solid wood core, veneered

NEW

- Package content: 1 bundle – 10 pieces
- Dimension: 58 x 16 x 2700 mm



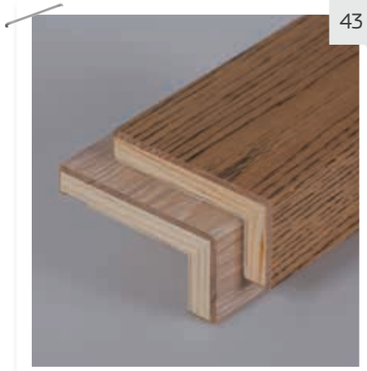


Type of wood	Surface	Price Article no.	Price €/meter Net price
Ash	lacquered	A1ASVC58	3.90
Ash Live Pure	lacquered	A1ADVC58	3.90
Ash, white	lacquered, white	A1ASVC28	3.90
Ash, white Live Pure	lacquered, white	A1ADVC28	4.50
Oak	lacquered	A1EIVC58	3.90
Oak Live Pure	lacquered	A1EBVC58	3.90
Oak, white	lacquered, white	A1EIVC28	3.90
Oak, white Live Pure	lacquered, white	A1EBVC28	4.50
Oak Coral	lacquered, white	A1OPVC28	5.50
Oak Old Grey	lacquered	A1OGVC58	5.50
Oak Sand	lacquered	A1XHVC58	5.50
Oak Arizona	lacquered	A1EQVC58	4.50
Oak Toscana	lacquered	A1ETVC58	4.50
Oak Alamo	lacquered	A1EAVC58	5.50
Oak Oregon	lacquered	A1EYVC58	4.50
Oak Cordoba	lacquered	A1ECVC58	4.50
Walnut American	lacquered	A1NUVC58	3.90
Oak Smoked	lacquered	A1ELVC58	4.50
Oak Stone	lacquered, white	A1XBVC28	4.50
Oak White Stone	lacquered, white	A1XVVC28	5.50
Oak Graphite	lacquered	A1YCVC58	5.50
Oak Honey	lacquered	A1OHVC58	4.50
Oak Barrel	lacquered	A1YBVC58	5.50
Oak Grey Pepper	lacquered	A1XYVC58	5.50
Oak Brown Jasper	lacquered	A1XZVC58	5.50
Oak Grey Harmony	lacquered	A1PBVC58	5.50
Oak Mild Grey	lacquered	A1PDVC58	4.50
Oak Horizon	lacquered	A1PCVC58	4.50
Oak Warm Cotton	lacquered	A1PEVC58	4.50
Oak Chalk Black	lacquered	A1PFVC58	5.50
Oak Ebony	lacquered	A1PGVC58	5.50

Stair nosings made of
BOEN parquet floorings

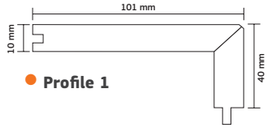
NEW

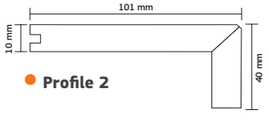
- Made of BOEN parquet floorings
- Manufactured from all BOEN types of wood and all surfaces of our current range of products
- The articles listed below are available from stock.
- **Our offer in stair-nosings has changed as per 01.01.2018 and is not combinable with the prior offer.**
  For more information please refer to page 5.

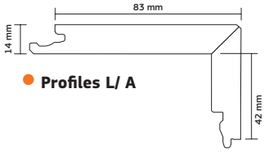


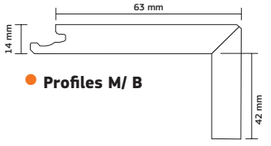
Profile/ Product	Brushed	Bevelled	Surface	Length	Price Article no.	Price €/meter Net price
● **PROFILE: 1**	**STAIR NOSINGS FOR BOEN PRESTIGE** 40 x 101 mm, single side with T/G profile at bottom edge.					
Oak			Live Satin	1150 mm	A2EI1M10	39.90
Oak			Live Matt	1150 mm	A2EI1M50	39.90
Oak			Live Natural	1150 mm	A2EI1M60	39.90
● **PROFILES: 2**	**STAIR NOSINGS FOR BOEN PRESTIGE** 40 x 101 mm, single side with veneer at bottom edge.					
Oak			Live Satin	1150 mm	A2EI2M10	49.90
Oak			Live Matt	1150 mm	A2EI2M50	49.90
Oak			Live Natural	1150 mm	A2EI2M60	49.90
● **PROFILES: L/ A**	**STAIR NOSINGS FOR BOEN 14MM 3-LAYER PARQUET** 56 x 83 mm, single side with click profile at bottom edge.					
Oak			Live Matt	2200 mm	A2EILH50	49.90
Oak, white			Live Matt, white	2200 mm	A2EILH20	49.90
Oak			Live Natural	2200 mm	A2EILH60	49.90
Oak		✓	Live Matt	2200 mm	A2EIAH50	49.90
Oak	✓	✓	Live Natural	2200 mm	A2EBAH60	49.90
Oak, white	✓	✓	Live Natural, white	2200 mm	A2EBAH80	49.90
● **PROFILES: M/ B**	**STAIR NOSINGS FOR BOEN 14MM 3-LAYER PARQUET** 56 x 63 mm, single side with veneer at bottom edge.					
Oak			Live Matt	2200 mm	A2EIMG50	59.90
Oak, white			Live Matt, white	2200 mm	A2EIMG20	59.90
Oak			Live Natural	2200 mm	A2EIMG60	59.90
Oak		✓	Live Matt	2200 mm	A2EIBG50	59.90
Oak	✓	✓	Live Natural	2200 mm	A2EBBG60	59.90
Oak, white	✓	✓	Live Natural, white	2200 mm	A2EBBG80	59.90

Various options of stair nosings are available on request:
-all wood species, all colours, all surfaces
-stair-nosings for Finesse, Maxi, Chalet & Chaletino
-Tongue/ groove profiles
-veneered sides
-anti-skid inlays







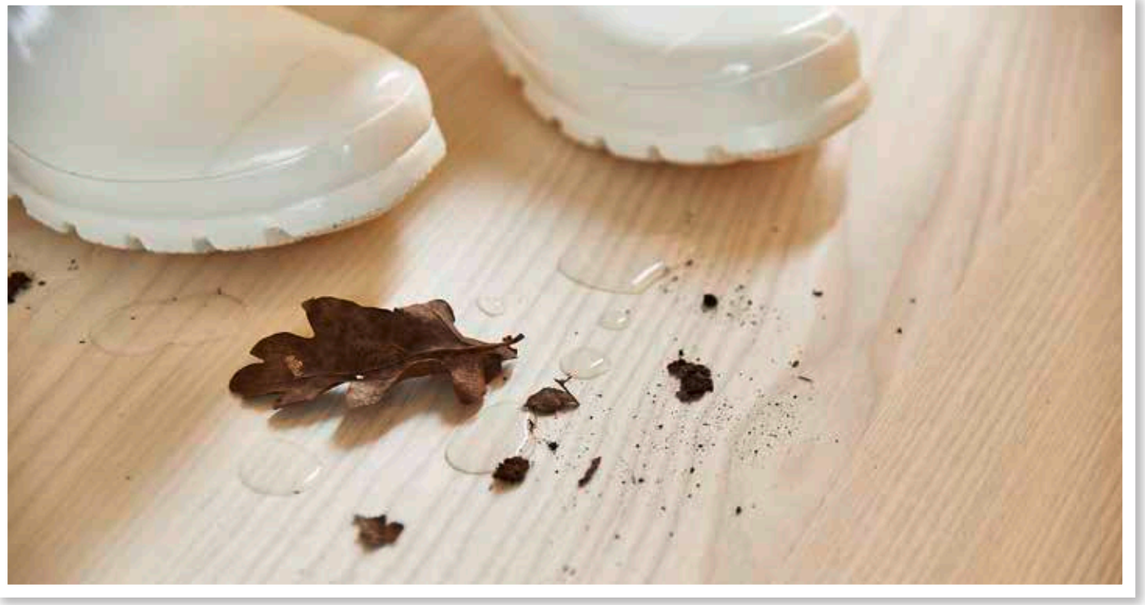


Care products

Articles	Size	Article no.	Price €/unit Net price
▶ FOR LIVE NATURAL OILED PARQUET FLOORINGS			
Natural Oil For finishing of sanded or untreated installed wooden surfaces.	0.75 litre for transparent matt 2.50 litre for transparent matt 0.75 litre for matt white pigmented	A501S001 A502S001 A503S001	32.10 104.50 36.60
Floor Soap Fountain solution, 1 l plastic bottle For regular care, no film building. Does not make the floor more slippery depending on the pre-treatment of the subground.	1 litre	A504S001	18.50
Oil Freshen Up Cleaning and care product for all oiled floorings. 1 l unit - usage approx. 8 - 10 ml/ m². Treat the floor from time to time mainly in highly frequented areas which are often cleaned	1 litre	A506S001	24.90
Oil Freshen Up for white oiled floorings	1 litre	A508S001	32.40
Oil Freshen Up for dark oiled floorings	1 litre	A509S001	32.40
Boen Care & Maintenance kit for transparent oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up	2 x 1 litre	A510S001	43.40
BOEN Care & Maintenance kit white for white oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up white	2 x 1 litre	A511S001	50.90
Osmo short-floor microfibre roll Width 250mm, for Natural Oil		A702S003	14.30
OSMO flooring brush Width 220 mm, for Natural Oil		A701S003	28.70
▶ FOR LIVE SATIN, LIVE MATT AND LIVE PURE LACQUERED FLOORINGS			
Cleaner Fountain solution for daily cleaning, also appropriate for Live Satin, Live Matt and Live Pure lacquered surfaces	6 x 1 litre	A504B001	14.30
Refresher Eco-friendly care product, water-resistant, self-shining and slide-retardant according to DIN 18032. For Live Satin lacquered surfaces. Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m²	6 x 1 litre	A503B001	14.30
Polish matt Eco-friendly product for matt lacquered floorings Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m²	10 x 1 litre	A501B001	16.80
Polish Live Pure Eco-friendly care product, water resistant Usage ca. 1 litre for 30 - 50 m² or 1 cover cap for approx. 1 m²	1 litre	A501N001	17.40
BOEN Care & maintenance kit for lacquered surfaces 1 l Cleaner + 1 l Refresher	2 x 1 litre	A505B001	28.40
BOEN Care & maintenance kit for matt lacquered surfaces 1 l Cleaner + 1 l Polish matt	2 x 1 litre	A506B001	30.80
Remover (Polish Remover) Cleaning agent for a manual or mechanical cleaning for heavy or adhesive soiling	6 x 1 litre	A502B002	14.30
Bona Spray Mop For cleaning and taking care of wooden floors	4 x 1 pc	A507B002	67.20
Bona Spray Mop refiller Refill cartridges for the Bona Spray Mop	8 x 0.85 litre	A508B001	15.70

For repair work

Article		Article no.	Price €/piece Net price
Repair set for hardwood floor with lacquered finish 10 sticks of hard wax with melter and varnish pen		A504L001	65.80
Repair kit For natural oiled surfaces. For the partial repair of natural oiled surfaces. Content: Repair instructions, abrasive paper P 150, abrasive web P 360, 0,125 l BOEN Solid Finish Oil, paint brush, cleaning cloths			
for transparent surface/ Golden Valley/ Indian Summer	1 unit	A520S001	75.00
for white surfaces	1 unit	A521S001	75.00
for Oak Lava	1 unit	A524S001	75.00
for Oak Pearl	1 unit	A525S001	75.00
for Oak Alamo/ Antique	1 unit	A526S001	75.00
for Oak Old Grey	1 unit	A527S001	75.00
for Oak Coral/ White Nights/ Shabby Cream	1 unit	A528S001	75.00
for Oak Stone/ Shadow	1 unit	A529S001	75.00
for Oak Sand/ Sandy Grey	1 unit	A531S001	73.00
for Oak Barrel	1 unit	A533S001	75.00
for Oak Graphite	1 unit	A536S001	75.00
for Oak Ivory	1 unit	A537S001	75.00
for Oak White Stone	1 unit	A539S001	75.00
for Oak Grey Pepper	1 unit	A540S001	75.00
for Oak Honey	1 unit	A541S001	75.00
for Oak Brown Jasper	1 unit	A542S001	75.00
for Oak Blue Moon	1 unit	A543S001	75.00
for Oak Shabby White	1 unit	A544S001	75.00
for Oak Mystic Jungle	1 unit	A545S001	75.00



HOW TO CHOOSE YOUR FLOOR

There are various aspects to consider when choosing a floor. We have defined the four steps below to help you choose which floor suits you best.

You can experience the impression created by your chosen floor in our digital showroom at **www.boen.com/products**

FOLLOW US on Social Media! Get the latest news and activities! New products, technical information and tips, inspiration and blogs to help you to achieve your dream interior style.

on Facebook
facebook.com/boenflooring

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1 CHOICE OF STYLE

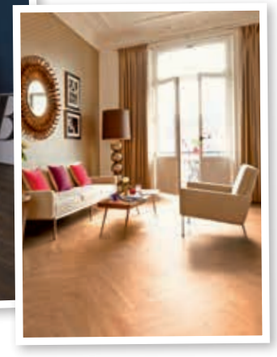
Most of us do not really fit only one style. But looking through the four styles we have defined in our catalogue, you might find you are more prone towards one style than the others. To help you find your flooring, we recommend that you consider which style you are striving to achieve. Which style makes you feel the most comfortable and at home?

PURE NORDIC

MODERN RUSTIC

URBAN CONTRAST

CLASSIC ELEGANCE

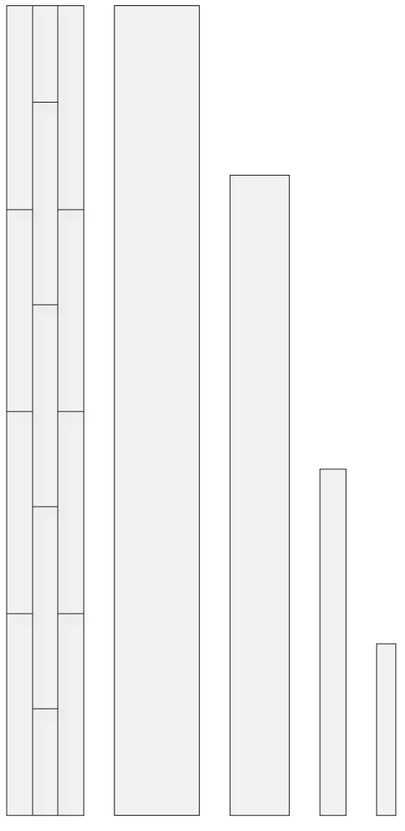


2 CHOICE OF COLOUR

Each type of wood has a distinctively characteristic colour. The BOEN product range contains a large choice of colours to suit a diverse range of furnishing styles. Our products are available in a comprehensive choice of shades ranging from light to dark.

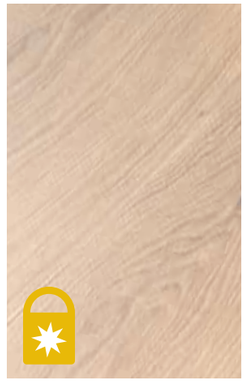
3 CHOICE OF FORMAT

The impression created by large rooms is further enhanced by the use of large planks. Or you can choose classic 3-strip boards that enhance the natural variety of colour for each type of wood. And last but not least the one-strip formats of our 2-layer range are perfect for installing in various patterns.
Please also refer to page 52.



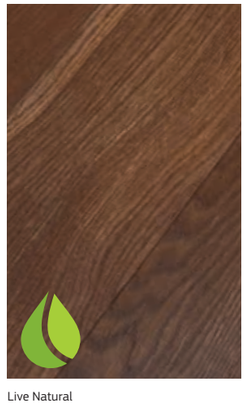
4 CHOICE OF SURFACES

Oil-treated floors emphasise the character of the wood and give the hardwood flooring a very natural feel. Lacquered surfaces are easier to care for. You can choose a glossy lacquer or matt lacquer depending on your wishes.
Please also refer to page 53.

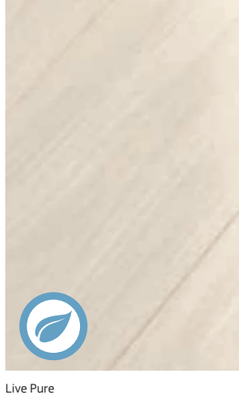


Live Satin

Live Matt



Live Natural



Live Pure

STEP 2

PURE NORDIC COLOUR RANGE

1–10 › The numbers indicate the available formats for each colour – see page 52 for details.

› The symbols indicate the available surface treatments for each colour – see page 53 for details.

Ash white, Live Pure
5 6

Ash Polar
5 6

Ash Andante white
5 6

Ash, Live Pure
6

Ash Andante/ Nature
2 5 6

Ash Animoso
6

Ash Marcato/ Baltic
2 5

Maple Canadian Andante
2 5 6

Maple Canadian Animoso
5

Oak Andante white, Live Pure
6 8

Oak White Stone
6 8

Oak Concerto/ Baltic white
2 5

Oak Concerto white, Live Pure
5

Oak Warm Cotton
6 8

Oak Grey Harmony
6 8

Oak Pearl
5 6 8 9 10

Oak White Nights
8

Oak Coral
5 6 8 9 10

Oak Andante/ Nature white
2 3 4 5 6 7 8 9

Oak Andante/ Nature, Live Pure
3 4 5 6 7 8

Oak Animoso/ Rustic, Live Pure
3 4 6 7 8

Oak Traditional white
9 10

Oak Animoso white
6 7 8

Oak Fineline white
6

Oak Old Grey
4 5 6 8 9 10

Oak Finale, Live Pure
5

Beech Andante/ Nature
2 5

Oak Adagio/ Select
2 5

Oak Nature Maxi Herringbone
3

Oak Andante/ Nature
1 2 3 4 5 6 7 8 9

MODERN RUSTIC COLOUR RANGE

1–10 › The numbers indicate the available formats for each colour – see page 52 for details.

› The symbols indicate the available surface treatments for each colour – see page 53 for details.

Ash Marcato white
5

Ash Animoso
6

Maple Canadian Animoso
5

Oak White Stone
6 8

Oak Pearl
5 6 8 9 10

Oak Coral
5 6 8 9 10

Oak Animoso/ Rustic, Live Pure
3 4 6 7 8

Oak Vivo, Live Pure
6 7 8

Oak Traditional white
9 10

Oak White Nights
8

Oak Old Grey
4 5 6 8 9 10

Oak Finale, Live Pure
5

Oak Pale White
6 8

Oak Grey Harmony
6 8

Oak Vintage White
8 9 10

Oak Finale/ Basic
1 2 5

Oak Animoso/ Rustic
3 4 6 7 8

Oak Vivo
6 7 8

Oak Epoca
8 9 10

Oak Golden Valley
8

Oak Traditional
9 10

Oak Alamo
5 6 8

Oak Indian Summer
8

Oak Honey
4 6 8 9 10

Oak Espressivo
6 7 8

Oak Barrel
6 8

Oak Antique
9 10

Oak Mystic Jungle
8

Oak Brown Jasper
6 8 9 10

Oak Grey Pepper
6 8 9 10

URBAN CONTRAST COLOUR RANGE

1–10 › The numbers indicate the available formats for each colour – see page 52 for details.

› The symbols indicate the available surface treatments for each colour – see page 53 for details.

Oak Mild Grey
6 8

Oak Sandy Grey
8

Oak Sand
5 6 8 9 10

Oak Horizon
6 8

Oak Blue Moon
8

Oak Fineline
6

Oak Epoca
8 9 10

Oak Espressivo
6 7 8

Oak Toscana
2 5 6

Merbau
2 5 6

Walnut, Live Pure
6

Oak Graphite
6 8

Oak Mystic Jungle
8

Oak Shadow
6 8

Oak Smoked, Live Pure
6 8

Oak Grey Pepper
6 8 9 10

Oak Brown Jasper
6 8 9 10

Oak Antique Brown
8 9 10

Oak Stone
4 6 8

Walnut American Baltic
2

Walnut Animoso/ Rustic
3 6

Walnut Andante/ Nature
2 3 4 5 6

Oak Lava
6 8

Oak Oregon
5 6

Oak Cordoba
5 6

Oak Smoked Andante/ Nature
2 3 4 6 8

Oak Smoked Fineline
6

Oak Chalk Black
8

Oak Ebony
8

Oak Noir
5 6

CLASSIC ELEGANCE COLOUR RANGE

1–10 › The numbers indicate the available formats for each colour – see page 52 for details.

› The symbols indicate the available surface treatments for each colour – see page 53 for details.

Beech Bellevue
2

Oak Nature, Live Pure
3 4

Oak Andante, Live Pure
5 6 7 8

Beech Andante/ Nature
2 5

Oak Finale/ Basic
1 2 5

Cherry American Andante/ Nature
2 5 6

Oak Adagio
5

Oak Select
2

Oak Nature Maxi Herringbone
3

Oak Andante/ Nature
1 2 3 4 5 6 7 8 9

Oak Mild Grey
6 8

Oak Sandy Grey
8

Oak Horizon
6 8

Oak Sand
5 6 8 9 10

Oak Arizona
2 5 6

Oak Honey
4 6 8 9 10

Oak Toscana
2 5 6

Merbau
2 5 6

Oak Barrel
6 8

Walnut Animoso/ Rustic
3 6

Oak Smoked, Live Pure
6 8

Walnut Andante/ Nature
2 3 4 5 6

Oak Stone
4 6 8

Oak Smoked Nature
2 3 4

Oak Cordoba
5 6

Oak Oregon
5 6

Oak Smoked Andante
6 8

Oak Chalk Black
8

Oak Ebony
8

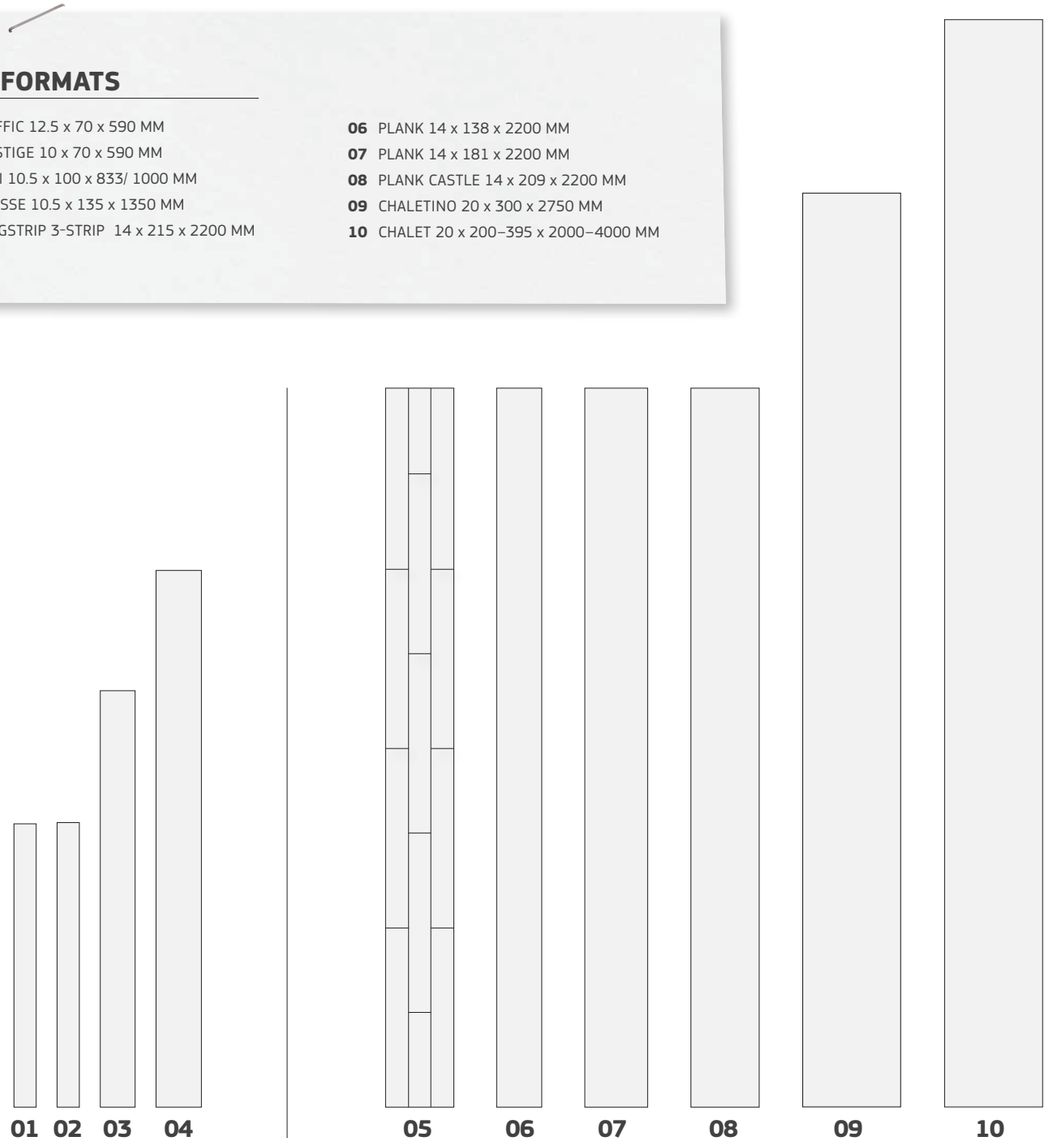
Oak Noir
5 6

STEP 3

BOEN FORMATS

OUR FORMATS

01 TRAFFIC 12.5 x 70 x 590 MM
02 PRESTIGE 10 x 70 x 590 MM
03 MAXI 10.5 x 100 x 833/ 1000 MM
04 FINESSE 10.5 x 135 x 1350 MM
05 LONGSTRIP 3-STRIP 14 x 215 x 2200 MM
06 PLANK 14 x 138 x 2200 MM
07 PLANK 14 x 181 x 2200 MM
08 PLANK CASTLE 14 x 209 x 2200 MM
09 CHALETINO 20 x 300 x 2750 MM
10 CHALET 20 x 200–395 x 2000–4000 MM



2-LAYER PARQUET

3-LAYER PARQUET

***BOEN performance classifications:**
Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

Performance classification 1 = normal
Hardwood floors in living areas subject to normal usage. Exception: Wet areas and entrance areas.

Performance classification 2 = medium
Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

Performance classification 3 = heavy
Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

2V bevel:
Bevel on longitudinal side of the board (total of 2 on one board).

4V bevel:
Bevel on all 4 sides of the board.

STEP 4

SURFACES

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.

LIVE PURE LACQUER

Live Pure is the new innovative product development from BOEN:
Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics.
Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.

LIVE NATURAL OIL

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line.
The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids compared to competitive products.

LIVE SATIN LACQUER

Very hard-wearing factory-applied 6 layer silk finish considerably reduces the care requirements and increases the durability of the parquet floor. Live Satin is cured by UV light and does not emit any dangerous chemicals or gases.

LIVE MATT LACQUER

This 6 layer Live Matt sealing with a very low gloss level makes the surface look “as oiled”. A natural look combined with the advantages of a scratch-resistant finish.

Live Satin and Live Matt Lacquers are supplied by Bona.

Protected by Bona HIGH DURABILITY FINISHES

ENVIRONMENT

Hardwood flooring is a natural product. As a company that works wood, BOEN has been entrusted with upholding an important legacy.

CERTIFICATES

Across the globe, ***the Forest Stewardship Council™, FSC™***, promotes an approach to forest management that is environmentally appropriate, socially beneficial and economically viable. The companies within the BOEN Group have implemented a chain-of-custody system in accordance with the standards of the FSC and are able to supply FSC-certified products. BOEN supplies products with the FSC Mix label. We hold the following licences: BOEN Bruk (Norway) FSC® C051117, BOEN Parkett Deutschland (Germany) FSC® C101713, BOEN Lietuva (Lithuania) FSC® C021510, BOEN UK FSC® C047288, BOEN US FSC® C095158. www.fsc.org, FSC – The mark of responsible forestry.

The Rainforest Alliance works to conserve biodiversity and ensure sustainable livelihoods by transforming land-use practic, business practices and consumer behaviour.
www.rainforestalliance.org

The Real Wood logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits. Considerably less energy is needed to manufacture, work and store wood than is needed for other materials.

Products with the ***Der blaue Engel*** (Blue Angel) seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.

www.blauer-engel.de/uz176

BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSC™ standards. The Forest Stewardship Council™ is a well-known forest certification scheme.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding discolouration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors. Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

WHAT CAN WE DO FOR YOU?

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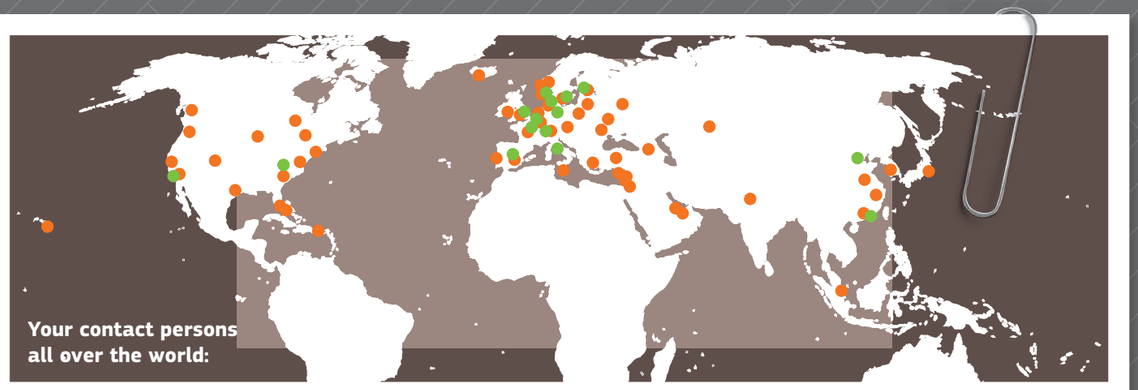
THE WORLD OF BOEN



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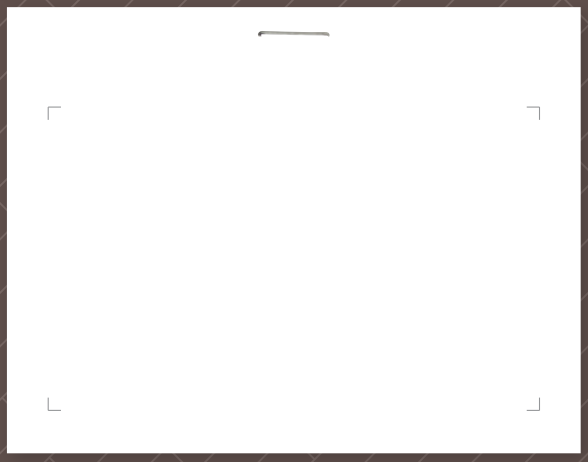

DOP 4658

CE
06
Boen AS
Topdalsveien 406-408, 4658 Tveit, Norway
Parquet flooring according to EN 13489:2014 and EN 14342:2013 10-23 mm total thickness, parquet for indoor use
DOP 4658; NB 0766
Dfl-s1, E1, density >= 500kg/m thermal conductivity >= 0.14 W/mK